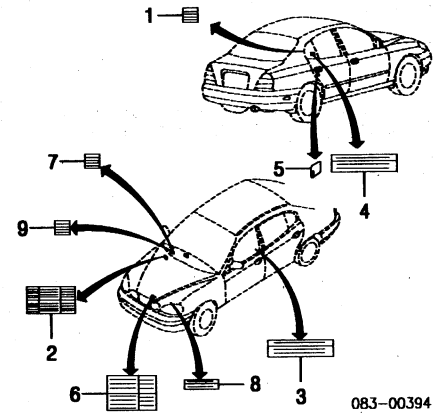


INFORMATION LABELS



083-00394

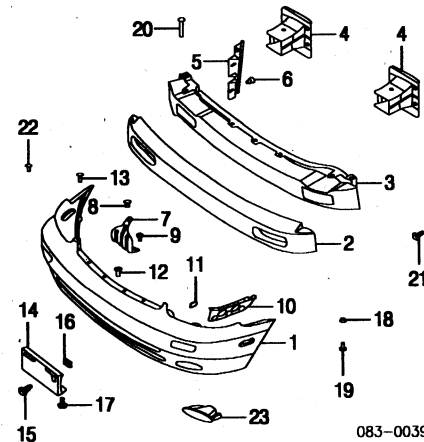
1 Label, Parts Content Info	96258824	d4.06
CDX Model	96251666	d3.94
SE Model	96258823	d4.06
SX Model	96482038	2.40
2 Label, A/C	96490750	1.89
3 Label, Audio Warning	96252712	2.40
4 Label, Child Security	96252711	.83
5 Label, Child Security Lock	96276379	5.49
6 Label, Emission		
*Order by Application		
7 Label, Fuel Caution	96293827	1.83
8 Label, Headlamp Aiming	96245705	1.49
9 Label, Tire Pressure	96243946	1.49

FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

Refinish Bumper Cover	2.1
R&I Bumper Cover	\$1.5
*Includes R&I/R&R Fender Liners & Headlamps	
O/H Bumper Assy (Includes R&I)	\$2.5
*Includes R&I/R&R Fender Liners, Headlamps, Park/Signal Lamp Assemblies, Side Marker Lamp Assemblies & Fog Lamp Assemblies	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



083-00393

1 Cover, Bumper (P)	96589880	\$2.2	260.08
*Paint to Match			
*Includes R&I/R&R Fender Liners, Headlamps, Park/Signal Lamp Assemblies, Side Marker Lamp Assemblies & Fog Lamp Assemblies			
2 Absorber, Impact	96205768	#	66.16
*Included in R&I Bumper Cover			
3 Bar, Reinforcement	96205752	\$3	187.74
*Bumper Cover Removed			
4 Mount, Bumper	R/L 96205755-4	\$2	27.44
*Bumper Cover & Reinforcement Bar Removed			
5 Guard, Air	R/L 96234625-4	2	10.00
6 Clip, Air Guard (2/Side)	R/L 94530624		.83
7 Plate, Reinforcement	R/L 96211393-2		15.41
8 Hook, Plate	R/L 94501677		.42
9 Screw, Plate (3/Side)	R/L 94520536		.25
10 Bracket, Side Bumper	R/L 96228539-8		16.33
11 Nut, Side Bracket (2/Side)	R/L 94515232		.25
12 Clip, Bumper Cover (11)	R/L 94530624		.83
13 Screw (4/Side)	R/L 94501677		.42
14 Bracket, License Plate	96205763	2	13.00
15 Screw, License Plate	R/L 94520313		.25
16 Nut, License Plate	R/L 94515290		.48

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SPECIAL CAUTIONS

ELECTRICAL COMPONENTS

Negative (-) terminal should be disconnected and isolated prior to any electrical repair, welding or charging of battery.

SUPPLEMENTAL RESTRAINT SYSTEM

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

WELDING

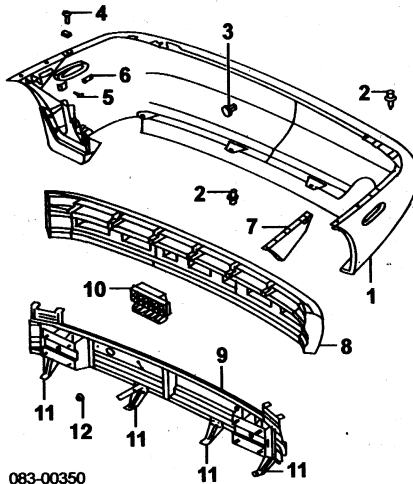
Before initiating any repair involving the use of an electric welder, the ignition must be in the off position and both battery terminals disconnected.

PAINT CODE LOCATION

Paint code located on upper tie bar.

CLEAR COAT IDENTIFICATION

All metallic colors are clear coat.



083-00350

w/2 Tone	96277556	1.7	216.98
w/o 2 Tone	96226180	1.7	216.98
Sedan			
To VIN 595888	96226177	1.7	216.98
From VIN 595889	96277555	1.7	216.98
*Paint to Match			
2 Clip, Cover (8)	94530623		.91
3 Nut, Upper (3)	94515242		.35
4 Bolt, Up Side Cover	R/L 94501610		.75
5 Bolt, Lwr Side Cover	R/L 94501610		.75
6 Nut, Side	R/L 94515232		.25
7 Bracket, Side Cover			
Hatchback			
w/2 Tone	R/L 96277638-7	6.20	
w/o 2 Tone	R/L 96215646-5	6.20	
Sedan	R 96215644	6.20	
	L 96303482	8.70	
8 Absorber, Impact			
Hatchback			
w/2 Tone	96277629	IOH	55.39
w/o 2 Tone	96215633	IOH	55.39
Sedan			
To VIN 595888	96214021	IOH	55.39
From VIN 595889	96277631	IOH	55.39
9 Bar, Reinforcement	96-00 96214022	#3	163.12
	01-02 96277653	#3	163.12
*Rear Bumper Cover Removed			
10 Bracket, Reinf Bar			
To VIN 447433	96233041	9.59	
From VIN 447434	96277632	9.59	
11 Support, Lower			
Hatchback	R/L 96217115-4	4.99	
Sedan (2/Side)	R/L 96216493	4.99	
12 Rivet (12)	09229-04002		.49

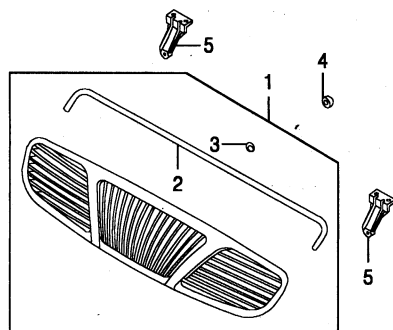
DAEWOO LEGANZA 1998-02

FRONT BUMPER Cont'd

17 Bolt	R/L	94501377	.25
18 Nut, Bumper Cover	R/L	94515252	.25
19 Screw, Bumper Cover	R/L	94520536	.25
20 Bolt, Bumper	R/L	94500993	.88
21 Bolt, Bracket (4/Side)	R/L	94501677	.42
22 Bolt, Cover	R/L	96336796	.26
23 Cover, Fog Lamp	R/L	96248400-399	7.29

GRILLE

R&I Grille..... #.3
#Included in R&R Hood



083-00391

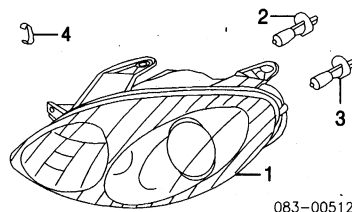
1 Grille Assy	96269801	#.3	121.57
#Included in R&R Hood			
2 Seal, Grille			
To VIN 210779	96269803	2.77	
From VIN 210780	96269803	2.77	
3 Seal, Nut (2/Side)	R/L	94535464	.35
#Included w/Grille Assy			
4 Nut, Grille (2/Side)	R/L	94515326	.35
5 Bracket, Grille	R/L	96232069	4.66

FRONT LAMPS

HEADLAMP

Aim Lamps..... #.4
R&I Headlamp..... R/L #.3
#Included in R&R/O/H Front Bumper & R&R/O/H Fender

NOTE: R&R Does Not include aim lamps.

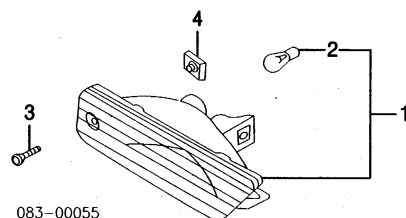


083-00512

1 Headlamp			
1998-01	R/L	96206550-49	#.3 247.76
2002			
To VIN 322393	R/L	96206550-49	#.3 247.76
From VIN 322394	R/L	96450122-1	#.3 247.76
#Included in R&R/O/H Front Bumper & R&R/O/H Fender			
2 Bulb, High Beam	R/L	94535551	20.95
3 Bulb, Low Beam	R/L	94535553	20.95
4 Clip	R/L	94530630	.77

PARK/SIGNAL LAMP

R&I Park/Signal Lamp Assy..... R/L #.2
#Included in R&R/O/H Front Bumper

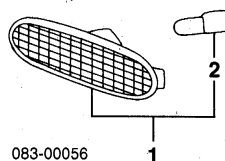


083-00055

1 Lamp Assy, Park/Signal	R/L	96206629-8	#.2 25.42
#Included in R&R/O/H Front Bumper			
2 Bulb	R/L	94535574	2.77
#Included w/Park/Signal Lamp Assy			
3 Screw	R/L	94520487	.25
4 Nut	R/L	94515250	.38

SIDE MARKER LAMP

R&I Side Marker Lamp Assy..... R/L #.2
#Included in R&R/O/H Front Bumper

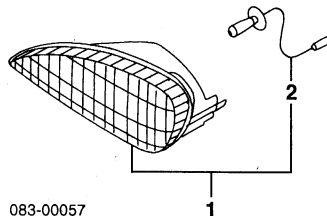


083-00056

1 Lamp Assy, Side Marker	R/L	96206652-1	#.2 14.65
#Included in R&R/O/H Front Bumper			
2 Bulb	R/L	94535587	.2 2.02
#Included w/Side Marker Lamp Assy			

FOG LAMP

R&I Fog Lamp Assy..... R/L #.3
#R&I Both Sides .4, Included in R&R/O/H Front Bumper



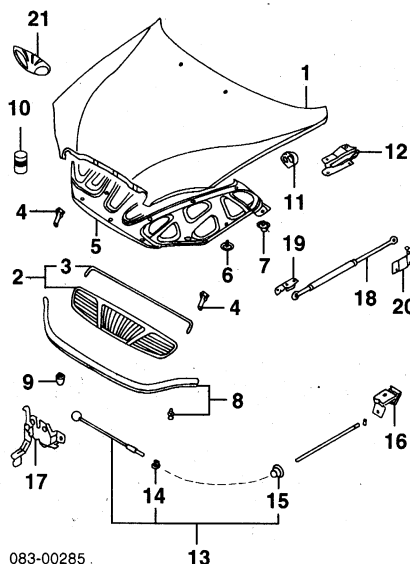
083-00057

1 Lamp Assy, Fog	R/L	96206602-1	#.3 76.93
#R&R Both Sides .4, Included in R&R/O/H Front Bumper			
2 Bulb	R/L	94535543	.2 10.25
#Included w/Fog Lamp Assy			

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.6
Add for Underside	1.3
Refinish Hinge	R/L .2
R&I Hood Assy	.6



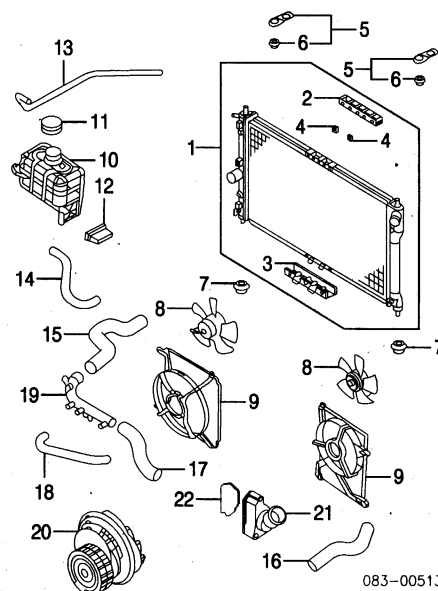
083-00285

1 Hood	96227839	#1.2	384.73
#Includes R&R/O/H Grille			
2 Grille Assy-See Grille Section			
3 Seal, Grille-See Grille Section			
4 Bracket, Grille-See Grille Section			
5 Insulator	96194490	.4	66.16
6 Clip, Insulator (15)	94530503	.69	
7 Clip, Hood	R/L	94530262	.77
8 Seal, Hood	96205604	.2	5.86
9 Bumper, Front Hood	R/L	96169620	.1 2.06
10 Cushion, Hood	R/L	96169594	.1 2.40
11 Bumper, Rear Hood	R/L	96205553	.1 4.00
12 Hinge, Hood	R/L	96205519-8	#.2 21.59
#w/Hood Removed			
13 Cable Assy, Hood Release			
To VIN 300235	96251679	#.8	16.34
From VIN 300236	96451031	#.8	16.34
#Includes R&R/O/H Lower Dash Panel Assy, Hood Release Handle & Hood Latch			

14 Clip, Cable	94530269	.77	
15 Grommet, Cable	96251266	.66	
#Included w/Hood Release Cable Assy			
16 Handle, Hood Release			
Beige	96233657	.2	11.54
Gray	96233656	.2	11.54
17 Latch, Hood	96205545	.3	17.27
18 Support, Hood	R/L	96205547	#.2 29.04
#w/Hood Removed Deduct .1			
19 Bracket, Upper	R/L	96205680-79	6.09
20 Bracket, Lower	R/L	96205676-5	5.20
21 Emblem (Adhesive)	96211400	.2	9.00

COOLING

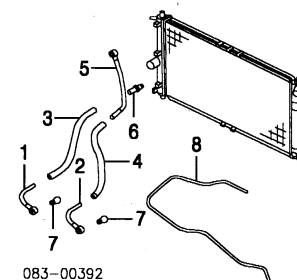
Use Procedure Explanations 5 and 28 with the following text.



083-00513

1 Radiator Assy			
Man Trans	96273596	1.5	313.94
Auto Trans	96351103	1.6	313.94
2 Brkt, Upr Shroud	620580		9.60
3 Brkt, Lwr Shroud	620581		10.17
4 Nut, Shroud	R/L	620579	4.88
#Included w/Radiator Assy			
5 Bracket Assy, Upper Radiator	R/L	96351811	8.40
6 Bumper, Upr Rad	R/L	96351101	2.40
#Included w/Upper Radiator Bracket Assy			
7 Bumper, Lwr Rad	R/L	96184140	4.56
8 Blade & Motor	R	EW50001	#.6 94.45
	L	EV50001	#.6 94.45
9 Shroud	R	EW03003	#.6 46.15
	L	EV03005	#.6 46.15
#R&R One Side Complete, Both Sides .8			
10 Tank, Surge Water	96351105	.4	18.42
11 Cap, Water Tank	96420303		7.93
12 Brkt, Water Tank Mtg	96308188		1.74
13 Hose, Rad Surge	96181469	.2	10.85
14 Hose, Water Tank	96181471		7.82
15 Hose, Lower Rad	96351834	#.6	17.62
16 Hose, Upper Rad	96181466	#.8	13.84
#R&R Both 1.0			
17 Hose, Water Pump	96184371		10.62
18 Hose, By-Pass	96184370	.4	8.26
19 Pipe, Water	96351810	.9	8.60
20 Pump, Water	24409355	m	156.96
21 Thermostat	92062728	.8	101.10
22 Gasket, Thermostat	90411950		15.70

TRANS OIL COOLER



083-00392

1 Pipe, Inlet	96109620	m	#.5 8.51
2 Pipe, Rear Outlet	96129820	m	#.5 7.66

#R&R Both .6

3 Hose, Inlet	96233904	9.68
4 Hose, Outlet	96233814	9.68
5 Pipe, Front Outlet	96242577	13.07
6 Hose, Connector	96109614	4.59
7 Bolt, Union (2)	94535530	1.71
8 Hose, Vent	96267789	2.23

A/C REFRIGERANT CAPACITIES

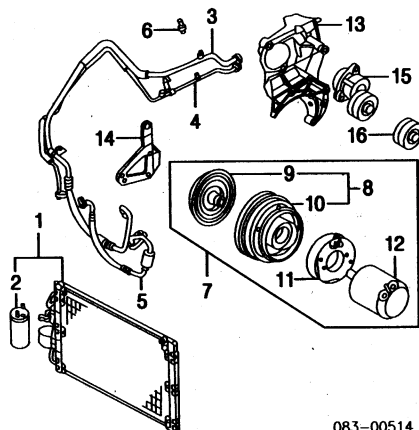
A/C R-134a Refrigerant Capacity
1998-02: 28.93-30.35 Ozs (1.81-1.88 Lbs)

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

Evacuate & Recharge System	m	1.4
Recover Refrigerant	m	3

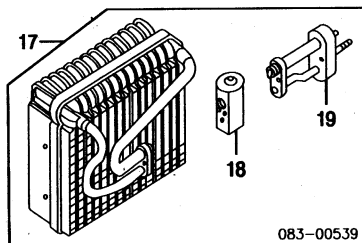
NOTE: R&R/R Does Not include recover, evacuate and recharge system.



083-00514

1 Condenser Assy	96484258	m	1.1	369.34
2 Receiver/Drier	96207359	m	.7	69.24
<i>Included w/Condenser Assy</i>				
3 Hose, Suction	96391743	m	.6	76.70
4 Pipe, Receiver/Drier	96348943	m	.6	53.80
5 Hose, Discharge	96391746	m	.7	48.63
6 Switch, Pressure	96345744	m	.3	91.92
7 Compressor Assy	96394697	m	1.0	541.71
8 Clutch Assy	93740406	m	#1.5	159.55
9 Drive, Clutch (a) (b)	713402	m	#1.5	59.68
10 Pulley, Clutch (a) (b)	713366	m	#1.5	108.51
<i>(a) Included w/Clutch Assy</i>				
<i>(b) 1999-02-Serviced by Clutch Assy</i>				
11 Coil, Clutch	6552631	m	#1.5	79.23
12 Compressor	713588	m	#1.5	461.68
<i>Included w/Compressor Assy</i>				
<i>#R&R Complete</i>				
13 Bkt, A/C Pwr Steering-See Steering Pump Section				
14 Bkt, Pump/Compressor-See Steering Pump Section				
15 Tensioner, Belt-See Steering Pump Section				
16 Pulley, Tensioner	96344236			

d32.46

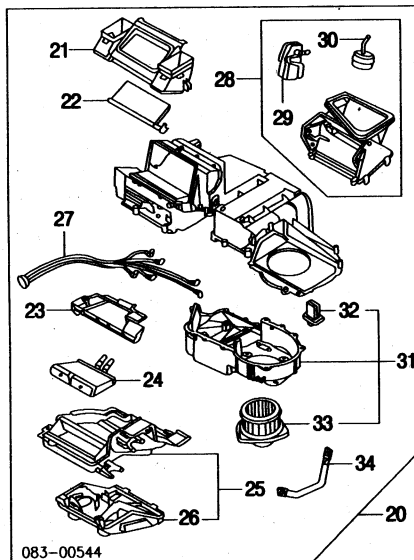


083-00539

17 Evaporator Assy	96387208	m	#3.9	326.87
<i>Includes R&I Instrument Panel</i>				
18 Valve, Expansion	96387210	m	#.8	139.28
19 Pipe, Evaporator	612210	m	#.8	42.31
<i>Included w/Evaporator Assy</i>				
<i>#R&R Complete w/Evaporator Removed</i>				

Illustration Located in Next Column

20 A/C Heater Assy				
w/ATC	96387206	m	#5.0	897.84
w/o ATC	96379394	m	#5.0	791.15
21 Case, Upper				
w/ATC	612172	m	#5.0	52.28



083-00544

w/o ATC	612024	m	#5.0	31.55
<i>#R&R Complete, Includes R&I Instrument Panel</i>				
22 Door, Model				
w/ATC	612224	m		14.97
w/o ATC	612157	m		16.22
23 Cover, Uptr Heater Core	612159	m		41.38
24 Core, Heater	96207413	m	#4.6	193.90
<i>Includes R&I Instrument Panel</i>				
25 Cover Assy, Lower Heater Core				
w/ATC	612259	m		319.71
w/o ATC	612221	m		78.27
26 Housing, Air Distributor (a)	96207415	m		35.74
<i>(a) Included w/Lower Heater Core Cover Assy</i>				
27 Hose, Vacuum	96207430	m		10.11
28 Case Assy, Air Inlet				
w/ATC	612227	m		226.93
w/o ATC	612032	m		78.03
Actuator, Air Inlet (a)				
w/ATC	96207484	m	.9	82.46
30 w/o ATC	611994	m	.9	27.64
<i>(a) Included w/Air Inlet Case Assy</i>				
31 Case Assy, Lower				
w/ATC	612931	m		342.17
w/o ATC	612929	m		263.91
32 Resistor, Blower (a)	96207453	m	.5	125.72
w/ATC	96481519	m	.5	39.14
33 Fan & Motor, Blower (a)	96271363	m	.8	142.91
<i>(a) Included w/Lower Case Assy</i>				
34 Tube, Cooling	613132			12.30
<i>Included w/ A/C Heater Assy</i>				

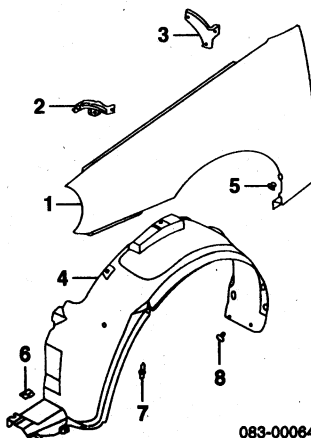
FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

SHEET METAL

Refinish Fender Outside	R/L	1.8
Add to Edge	R/L	.5
R&I Fender Assy	R/L	#1.2

Includes R&I/R&R Fender Liner, Headlamp & Rocker Moulding



083-00064

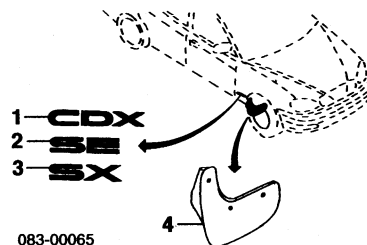
1 Fender	R/L 96205108-7	#1.8	230.83
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#Includes R&I/R&R Fender Liner, Headlamp, Mudguard & Rocker Moulding

Mounting			
2 Bracket, Front Fender	R/L 96205144-3		4.88
3 Bracket, Rear Fender	R/L 96205152-1		4.88
4 Liner, Fender	R/L 96342881-0	#A	49.23
#Included in R&I/R&R Fender & R&I/R&R or OH Front Bumper			
5 Grommet, Liner	R/L 94515246		25
6 Nut, Speed (2/Side)	R/L 94515250		38
7 Clip, Liner (7/Side)	R/L 94535928		2.09
8 Screw, Liner (3/Side)	R/L 94520536		25

EXTERIOR TRIM

R&I Mudguard	R/L	2
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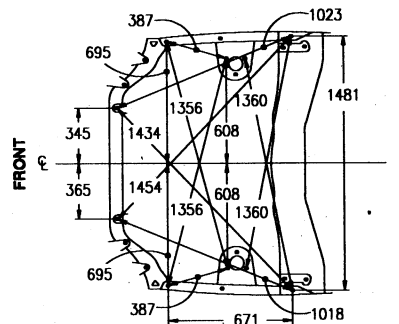


083-00065

Emblem, Side (Adhesive)			
1 "CDX"	R/L 962050313	2	7.60
2 "SE"	R/L 962050233	2	6.60
3 "SX"	R/L 962050234	2	6.60
4 Mudguard	R/L 96205732-1	2	16.11

UNDERHOOD DIMENSIONS

061-40118



FRONT INNER STRUCTURE

Use Procedure Explanations 8 and 28 with the following text.

FRONT

Refinish Radiator Support Assy	1.5
Refinish Upper Tie Bar	.5
Refinish Side Support Panel	R/L .5
Refinish Lower Tie Bar	.5
Refinish Center Support	.3
<i>Add to R&I Radiator Support Complete</i>	
To R&I/R&R Base Model Mechanical Components	m #.4
<i>Includes R&I/R&R A/C Condenser & Receiver/Drier</i>	
To Aim Lamps	.4
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3

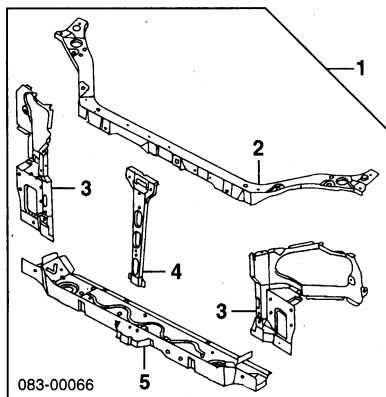
Illustration Located in Next Column

1 Support Assy, Radiator	96256364	s	#7.5	250.84
<i>Includes R&I/R&R Headlamps, Horns, Center Support, Hood Latch, Hood Bumpers, Hood Seal, Windshield Washer Bottle, Air Filter, Battery, Radiator, Cooling Fans, Disconnect & Connect Hood Release Cable, Battery & Wiring as Necessary</i>				
2 Bar, Upper Tie	96228103	s	1.5	81.55
3 Panel, Side Support	R/L 96228107-6	s	2.0	44.82
4 Support, Center	96228123	s	.3	19.99
5 Bar, Lower Tie	96228118	s	2.0	61.54
<i>Included w/Radiator Support Assy</i>				

DAEWOO LEGANZA 1998-02

FRONT INNER STRUCTURE Cont'd

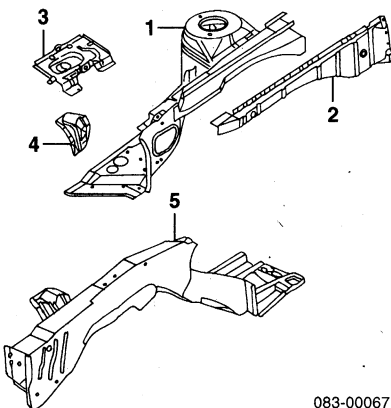
FRONT Cont'd



083-00066

SIDE

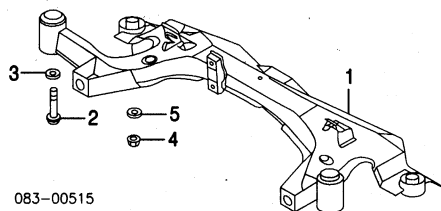
Refinish Apron/Sidemember	R/L	1.5
Refinish Apron	R/L	1.0
Refinish Sidemember	R/L	1.0



083-00067

1 Apron	R/L	96228309-8	s	#7.5	184.66
#w/Necessary Bolted Parts & Assemblies Removed					
2 Brace, Apron	R/L	96228204-3			28.55
3 Tray, Battery	L	96228266		#5	16.22
#w/Battery Removed					
4 Brace, Battery Tray	L	96228139			7.09
5 Sidemember					
Right		96228301	s	#7.5	270.85
Left					
To VIN 300235		96394934	s	#7.5	270.85
From VIN 300236		96394934	s	#7.5	270.85
#w/Necessary Bolted Parts & Assemblies Removed, w/Apron Removed Deduct 3.5					

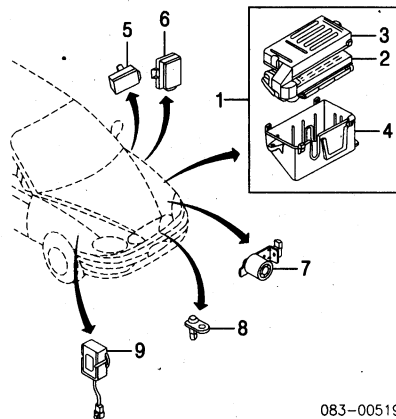
SUB-FRAME



083-00515

1 Crossmember		96207679	m	3.2	224.59
2 Bolt	R/L	94501334			3.34
3 Washer	R/L	94525147			.54
4 Nut	R/L	94515423			.63
5 Washer	R/L	94525127			.57

ELECTRICAL COMPONENTS



083-00519

1 Box Assy, Fuse#		96293333	m		286.70
#Order by Application					
2 Label, Fuse Box (a)		96293338	m		6.69
2002					
To VIN 289542		96293338	m		6.69
From VIN 289543		96585117	m		6.69
3 Cover, Up Fuse Box (a)		96341167			12.39
4 Cover, Lwr Fuse Box (a)		96233309			14.84
(a) Included w/Fuse Box Assy					
5 Relay, Door Lock		96312298	m	.3	25.73
6 Module, Chime Bell					
1998-01		96219056	m	.4	27.16
2002					
To VIN 322393		96219056	m	.4	27.16
From VIN 322394		96459510	m	.4	27.16
7 Siren, Alarm		96206744			45.88
8 Switch, Hood		96206853		.3	4.97
9 Relay, Cooling Fan		96251271	m	.3	15.37

AIR BAG SYSTEM

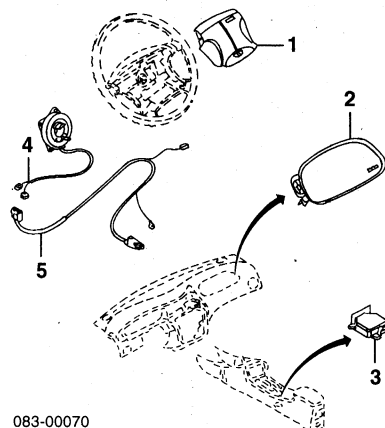
Use Procedure Explanation 30 with the following text.

Disable & Enable Air Bag System	m	.3
Diagnose Air Bag System (if Required)	m	#5
#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes		

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.



083-00070

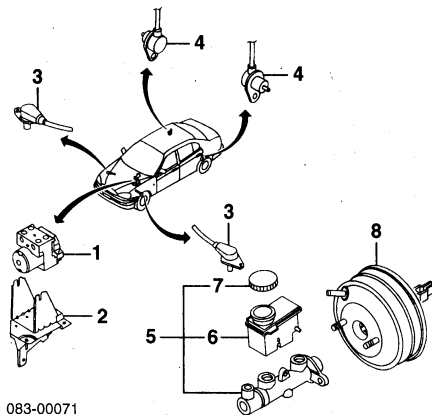
1 Module, Driver Air Bag		96269428	m	.3	519.92
2 Module, Passenger Air Bag					
Beige		96269391	m	.8	615.58
Gray		96269392	m	.8	615.58
3 Module, Sensing/Diagnostic		96225913	m	1.0	237.01
4 Clockspring		96234136	m	1.0	80.01
5 Harness, Wiring		96219328	m	2.6	52.68

ABS/BRAKES

Bleed Brake System					
w/ABS	m	.6			

w/o ABS m .3

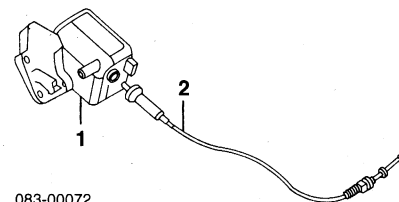
NOTE: R&R Does Not include bleed brake system.



083-00071

1 Actuator, ABS					
CDX Model		96222078	m	1.0	960.38
SE, SX Model		96205970	m	1.0	784.43
2 Bracket, Actuator		96222073		#2	22.19
#w/ABS Actuator Removed					
3 Sensor, Front ABS	R/L	96205922	m	#5	94.14
#R&R Both					
4 Sensor, Rear ABS	R/L	96205924	m	#8	94.14
#R&R Both					
5 Cylinder Assy, Brake Master					
w/ABS					
CDX Model		96245156	m	.8	176.97
SE, SX Model		96245152	m	.8	176.97
w/o ABS					
SE Model		96245148	m	.8	176.97
6 Reservoir#					
w/ABS		96245216	m		62.36
w/o ABS		96245211	m		62.58
7 Cap#		96245212			24.16
#Included w/Brake Master Cylinder Assy					
8 Booster, Brake		96239111	m	#1.1	259.20
#Includes R&R Brake Master Cylinder					

CRUISE CONTROL SYSTEM



083-00072

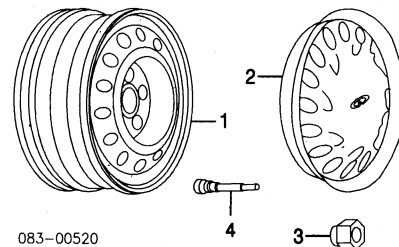
1 Actuator		96281930	m	.5	399.74
2 Cable, Actuator		96206992	m	.3	71.02

WHEEL

Use Procedure Explanation 10 with the following text.

STEEL WHEEL

Refinish Wheel	.5
Add to R&I Spare Wheel & Tire Assy	.2

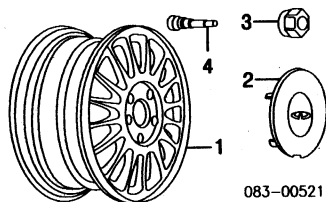


083-00520

1 Wheel, Steel		96213449		.3	76.93
2 Cover, Wheel		96225823			27.79
3 Nut, Lug		94837389			1.51
4 Stem, Valve		94581012			2.20

ALLOY WHEEL

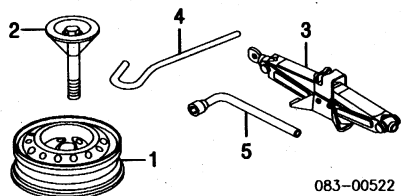
Add to R&I Spare Wheel & Tire Assy	.2
--	----



083-00521

1 Wheel, Alloy			
1998-01	96298887	3	215.44
2002			
To VIN 210779	96298887	3	215.44
From VIN 210780	96213105	3	215.44
2 Cap, Center			
1998-01	96261147		13.84
2002			
To VIN 210779	96261147		13.84
From VIN 210780	96298860		13.84
3 Nut, Lug	94837389		1.51
4 Stem, Valve	94580051		2.20

SPARE WHEEL & HARDWARE



083-00522

1 Wheel, Spare			
Steel Wheels	96213449		76.93
Alloy Wheels			
1998-01	96298887		215.44
2002			
2 Bolt, Anchor			
To VIN 210779	96298887		215.44
Alloy Wheels	96292032		3.20
From VIN 210780	96213105		215.44
Steel Wheels	96225888		2.95
3 Jack	96289082		40.28
4 Lever, Jack	96254006		6.49
5 Wrench, Lug	94535652		13.20

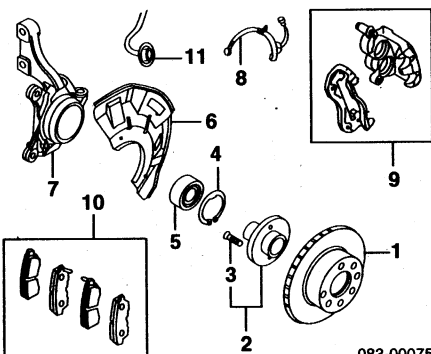
FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

R&I Suspension (One Side)	R/Lm	2.0
O/H Suspension (Includes R&I)		
One Side	R/Lm	3.2
Both Sides	m	5.8
Adjust Front Wheel Alignment	m	1.3
Bleed Brake System		
w/ABS	m	.6
w/o ABS	m	.3

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

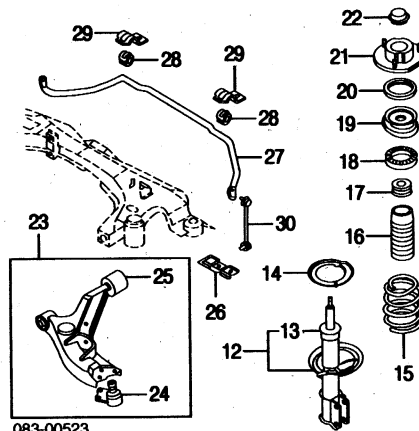


083-00075

1 Rotor, Brake	R/L	96238673	m	#.6	75.40
#R&R Both 1.0					
2 Hub Assy	R/L	96205939	m	#1.8	40.15
#Includes R&R Brake Rotor, R&R Both 3.4					
3 Stud, (5/Side)	R/L	94501734	m		.98
#Included w/Hub Assy					
4 Ring, Retainer	R/L	96207566	m	#1.8	3.60
5 Bearing, Hub	R/L	94535253	m	#1.8	51.06
6 Shield, Splash	R/L	96217699-8	m	#1.8	5.45
7 Knuckle	R/L	96207564-3	m	#1.8	152.13

#R&R One Side Complete, Includes R&R Brake Rotor & Hub Assy, R&R Both Sides 3.4

8 Hose, Brake	R/L	96310940	m	#.3	d17.19
w/Elect Control Susp	R/L	96335933	m	#.3	24.27
#w/Caliper Removed .1					
9 Caliper	R/L	96253376-5	m	#.5	141.57
#w/Brake Rotor Removed .2					
10 Pad Set, Brake		96253383	m	#1.0	46.15
#Deduct .5 w/Each Caliper Removed					
11 Sensor, Front ABS-See ABS/Brakes Section					



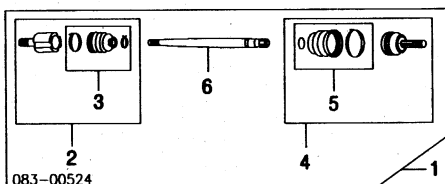
083-00523

12 Strut Assy					
w/Elect Control Susp	R/L	96243986	m	#1.6	d480.35
To VIN 210779	R/L	96243985	m	#1.6	d113.12
From VIN 210780	R/L	96299152-1	m	#1.6	144.65
w/o Elect Control Susp	R/L	96299154-3	m	#1.6	104.64
13 Cap, Strut End	R/L	96287285	m	#1.6	4.77
#Included w/Strut Assy					
14 Insulator, Lwr Spring	R/L	96207654	m	#1.6	4.94
15 Spring					
w/Elect Control Susp	R/L	96330568	m	#1.6	d33.21
w/o Elect Control Susp	R/L	96266464	m	#1.6	36.92
16 Cover, Lever	R/L	96243961	m	#1.6	15.47
17 Bumper	R/L	90125889	m	#1.6	14.16
18 Insulator, Up Spring					
1998-01	R/L	96330567	m	#1.6	8.14
2002					
To VIN 210779	R/L	96330567	m	#1.6	8.14
From VIN 210780	R/L	96213429	m	#1.6	8.14
19 Seat, Spring	R/L	96213151	m	#1.6	7.51
20 Bearing	R/L	94535241	m	#1.6	18.68
#R&R One Side Complete, R&R Both Sides 3.0, w/Knuckle Removed Deduct .6					
21 Mount, Strut	R/L	96207657	m		31.00
22 Cap, Nut	R/L	96243975	m		1.39
23 Arm Assy, Lower Control	R/L	96213118-7	m	#1.3	138.49
24 Joint, Ball	R/L	96213119	m	#.9	33.09
#w/Knuckle Removed .5					
25 Bushing, Cont Arm	R/L	96213131	m		13.79
#Included w/Lower Control Arm Assy					
26 Clamp, Arm	R/L	96213132	m		2.77
27 Bar, Stabilizer					
23mm		96243979	m	#1.6	57.00
24mm		96243979	m	#1.6	57.00
28 Bushing, Bar					
23mm	R/L	96243940	m	#1.6	6.09
24mm	R/L	96394033	m	#1.6	6.20
29 Clamp, Bar	R/L	96207625	m	#1.6	3.03
30 Link, Stabilizer	R/L	96225859-8	m	#1.6	31.27
#R&R Complete, Not included in O/H					

FRONT DRIVE AXLE

R&I Axle Shaft Assy	R/Lm	#.9
O/H Axle Shaft Assy (Includes R&I)	R/Lm	#1.6
#w/Knuckle Removed Deduct .6		

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



083-00524

1 Shaft Assy, Axle					
Man Trans					
w/ABS	R	96481050	m	#.9	477.07
	L	96387459	m	#.9	384.73
w/o ABS	R	96481049	m	#.9	446.29
	L	96387457	m	#.9	369.34
*Auto Trans					
w/ABS	R	96481050	m	#.9	477.07

w/o ABS	L	96387459	m	#.9	384.73
	R	96481049	m	#.9	446.29
	L	96387457	m	#.9	369.34

*Order by Application

#w/Knuckle Removed Deduct .6

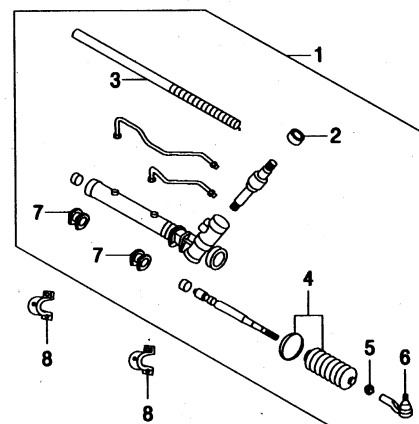
2 Joint Assy, Inner					
Man Trans					
To VIN 281377	R/L	96349954	m	#.4	186.48
From VIN 281378	R/L	96349954	m	#.4	186.48
Auto Trans					
To VIN 220250	R/L	96238245	m	#.4	322.27
From VIN 220251	R/L	512502	m	#.4	312.97
#w/Axle Shaft Assy Removed					
3 Boot Kit, Inner (a)					
Man Trans	R/L	96489837	m		29.10
Auto Trans					
To VIN 220250	R/L	96238243	m		d44.40
From VIN 220251	R/L	512263	m		48.92
(a) Included w/Inner Joint Assy					
4 Joint Assy, Outer					
Man Trans					
w/ABS					
To VIN 281377	R/L	96489832	m	#.4	194.71
From VIN 281378	R/L	96489832	m	#.4	194.71
w/o ABS					
To VIN 281377	R/L	96489831	m	#.4	194.71
From VIN 281378	R/L	96489831	m	#.4	194.71
Auto Trans					
To VIN 220250	R	96238248	m	#.4	356.22
From VIN 220251	L	96238249	m	#.4	388.27
From VIN 220251	R/L	96489832	m	#.4	194.71
#w/Axle Shaft Assy Removed					
5 Boot Kit, Outer (b)					
Man Trans	R/L	96481539	m		29.10
Auto Trans					
To VIN 220250	R/L	96238244	m		d71.53
From VIN 220251	R/L	510985	m		d50.69
(b) Included w/Outer Joint Assy					
6 Shaft, Axle					
Man Trans	R/L	510999	m		88.23
Auto Trans-Serviced w/Axle Shaft Assy					
#Included w/Axle Shaft Assy					

FRONT STEERING LINKAGE/GEAR

R&I Steering Gear Assy	m	2.2
O/H Steering Gear Assy (Includes R&I)	m	4.2

NOTE 1: R&I/R&R or O/H Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



083-00542

1	Gear Assy				
	CDX, SX Model	96253838	m	2.2	538.63
	SE Model	96253837	m	2.2	538.63
2	Bearing, Up	520328	m		12.44
3	Rack, Steering	520658	m		112.35
4	Boot Kit	R/L 93740595	m	#.6	28.86
	#Includes R&R Outer Tie Rod				
5	Nut	R/L 530545	m		1.65
6	Rod, Outer Tie	R/L 96446586	m	.3	32.30
7	Bushing, Mounting	R 520721	m		8.30
		L 520934	m		11.11
	#Included w/Gear Assy				
8	Bracket, Bushing Mtg	R 96205816	m		3.40
		L 96205815	m		3.22

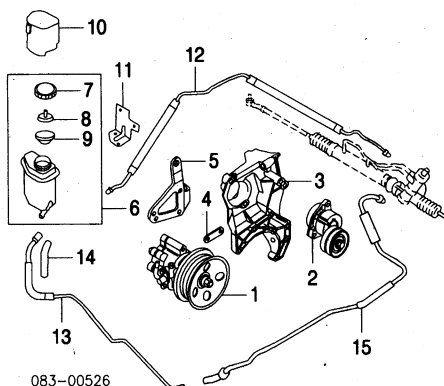
STEERING PUMP

Illustration Located in Next Column

1 Pump, Steering				
CDX, SX Model	96293326	m	1.1	391.20
SE Model	96215322	m	1.1	179.72
2 Tensioner, Belt	96435138	m	.6	106.07
3 Bld, A/C/Pwr Steering	96184912			78.84

DAEWOO LEGANZA 1998-02

STEERING PUMP Cont'd

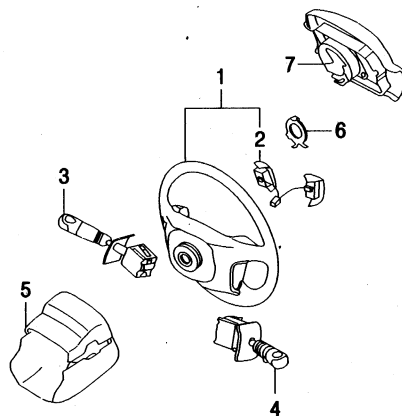


4 Bracket, Pump	96221420		3.20
5 Brkt, Pump/Compressor			
To VIN 232516	96298935		13.30
From VIN 232517	96298935		13.30
6 Reservoir Assy, Oil	96491765	m .6	25.55
7 Cap, Reservoir	96304395		2.52
8 Seal, Cap	96263717		.91
9 Shield, Reservoir	96226875		1.05
#Included w/Oil Reservoir Assy			
10 Dam, Reservoir Air	96263718		8.42
11 Bracket, Reservoir	96205832		8.42
12 Hose, Pressure			
To VIN 301905			
CDX, SX	96452723	m .7	60.05
SE	96452722	m .7	60.05
From VIN 301906	96452723	m .7	60.05
13 Hose, Return			
To VIN 159020	96205811	m .8	31.55
From VIN 159021	96263730	m .8	31.55
14 Hose, Reservoir	96205806	m .4	12.62
15 Pipe, Return	96495743	m .8	26.13

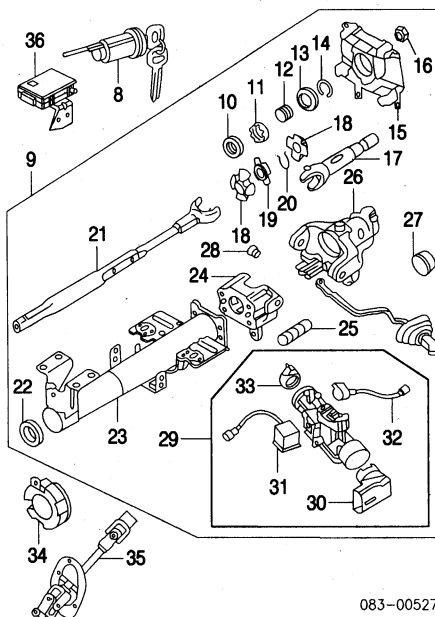
STEERING WHEEL/COLUMN

R&I Steering Column	m 1.6
O/H Steering Column (Includes R&I)	m 2.6

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Wheel Assy, Steering			
w/Leather	96226859	m .5	352.54
w/o Leather	96236241	m .5	197.73
2 Switch, Horn	96205862	m	40.72
#Included w/Steering Wheel Assy			
3 Switch, Wiper			
w/Cruise Control	96206808	m .6	41.54
w/o Cruise Control	96206806	m .6	41.54
4 Switch, Turn Signal	96206801	m .6	32.38
5 Cover, Column			
Upper	96239851	m #.3	3.40
Lower	96255725	m #.3	8.22
#R&R Complete			
6 Plate, Locking	96234169	m	.35
7 Module, Driver Air Bag-See Air Bag System Section			
Clockspring-See Air Bag System Section			



8 Cylinder, Ign Lock			
To VIN 210779	S6460030	m .8	46.15
From VIN 210780	96205651S3	m .8	145.13
9 Column Assy, Steering			
Man Trans			
To VIN 209428	96329865	m 1.6	296.32
From VIN 209429	96329865	m 1.6	296.32
Auto Trans			
10 Race, Inner	93740624	m	4.65
11 Seat, Bearing	530524	m	2.83
12 Spring	530552	m	1.95
13 Retainer, Spring	530553	m	1.39
14 Ring	530503	m	.35
15 Housing, Switch	530723	m .8	25.82
16 Nut	530545	m	1.65
17 Shaft, Upper	530559	m	56.37
18 Sphere, Center (2)	530625	m	17.21
19 Seal, Sphere	96297453	m	2.71
20 Spring	530626	m	1.19
21 Shaft, Lower	530437	m 2.4	69.61
22 Bearing, Lwr Shaft	530595	m	33.80
23 Housing, Column	530430	m 2.4	87.35
24 Support, Column	530494	m	33.49
25 Spring, Tilt	530750	m	7.88
26 Housing, Tilt	531264	m 2.2	117.49
27 Retainer, Spring	530509	m	1.32
28 Pin, Pivot	530515	m	3.28
29 Housing Assy, Ignition Lock			
Man Trans	96205853	m 1.8	73.95
Auto Trans	96205852	m 1.8	103.64
30 Switch, Ignition (a)	96238726	m	18.68
31 Solenoid, Lock (a)	96240513	m	52.28
32 Switch, Key Reminder (a)	96206815	m	17.11
33 Switch, Illumination (a)	96206813	m	7.97
#Included w/Steering Column Assy			
(a) Included w/Ignition Lock Housing Assy			
34 Sensor, Column	96226844	m .8	78.60
35 Shaft, Intermediate	96263708	m	117.41
36 Module, Steering Speed	96226851	m	240.95

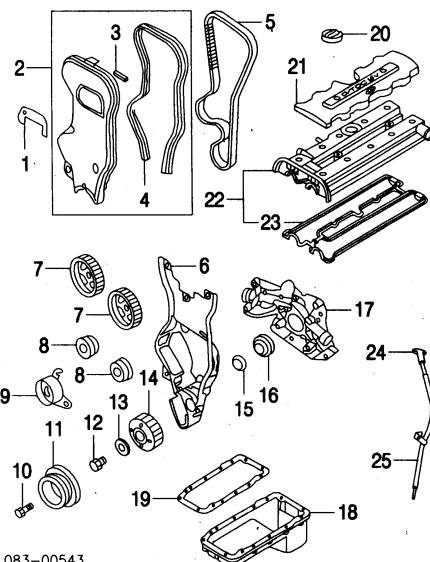
ENGINE

Use Procedure Explanation 12 with the following text.

R&I Engine Assy	m 6.0
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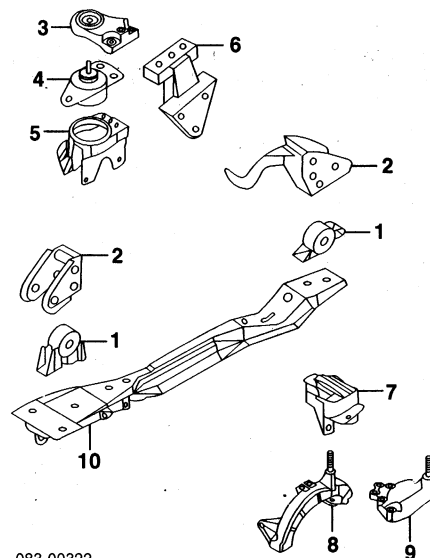
Illustration Located in Next Column

1 Cover, Hole	92062782	m	19.31
2 Cover Assy, Front Timing	92064410	m #1.3	90.66
#Includes R&R Crankshaft Pulley			
3 Seal, Cover	92062874	m	1.68
4 Gasket, Cover	90280791	m	41.51
#Included w/Front Timing Cover Assy			
5 Belt, Timing	92065902	m #1.8	76.93
#Includes R&R Front Timing Cover			
6 Cover, Rear Timing	92062365	m .5	54.51
7 Sprocket, Up Timing Belt	R/L 90411776	m #.2	162.00
8 Idler, Timing Belt	R/L 93128738	m #.2	67.33
9 Tensioner, Timing Belt	9158003	m #.3	d104.31
#w/Timing Belt Removed			
10 Bolt, Crank Pulley	94500757	m	.25
11 Pulley, Crank	96419497	m .8	92.32
12 Screw, Gear	11085932	m	2.72
13 Washer, Gear	90223395	m	29.12
14 Sprocket, Lwr Timing Belt	90411795	m #.2	43.17
#w/Timing Belt Removed			



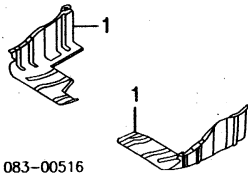
15 Washer, Crank	90156055	m	5.45
16 Seal, Crank	90183572	m	21.47
17 Pump, Oil	90570925	m #3.5	236.79
#Includes R&R Timing Belt & Oil Pan			
18 Pan, Engine Oil	92065756	m 1.3	225.26
19 Gasket, Eng Oil Pan	24422441	m	27.36
20 Cap, Oil Filler	92062504	m	27.92
21 Cover, Spark Plug	96495503	m .3	16.79
22 Cover Assy, Valve	92062396	m #.8	260.63
#Includes R&R Spark Plug Cover			
23 Gasket, Valve Cover	90501944	m	29.89
#Included w/Valve Cover Assy			
24 Dipstick, Eng Oil	96352698		7.77
25 Tube, Eng Dipstick	92064439		62.47

ENGINE/TRANS MOUNTS



1 Insulator, Eng Mount	R 96182459	#.8	23.25
	L 96182448	#.8	35.10
#R&R Both 1.2			
2 Bracket, Eng Mount			
Man Trans	R 96223532	#.2	50.46
	L 96182455	#.2	32.73
Auto Trans	R 96245546	#.2	27.56
	L 96182455	#.2	32.73
#w/Eng Mount Insulator Removed			
3 Support, Mount	96183260		28.27
4 Insulator, Front	96183258	#.8	56.59
5 Mount, Insulator	96221999	#.2	41.68
#w/Front Insulator Removed			
6 Brkt, Eng Mount	92062374		113.24
7 Insulator, Trans			
Man Trans	96287529		67.22
Auto Trans	96287773		67.22
Bracket, Trans Mount			
8 Man Trans	96183264		95.05
9 Auto Trans	96245545		73.47
10 Support, Trans	96207640		65.41

ENGINE UNDER COVER

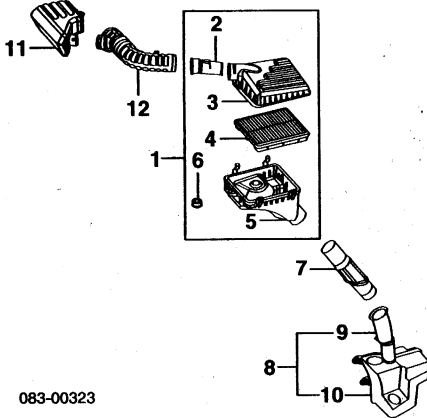


083-00516

1 Cover, Engine Under	R 96211758	#.3	14.16
#R&R Both 4	L 96207591	#.3	14.16

AIR CLEANER

R&I Air Cleaner Assy3

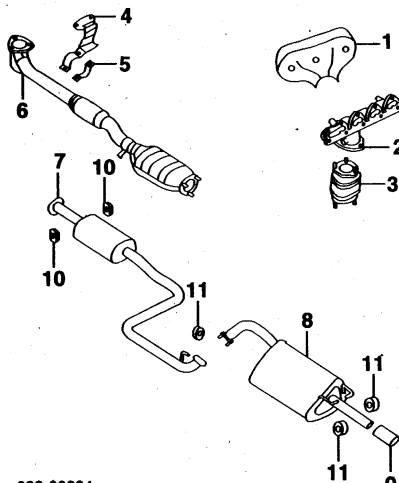


083-00323

1 Cleaner Assy, Air	96342622	.3	44.22
2 Joint, Air Hose	96184828		5.82
3 Cover, Up'r Cleaner			
To VIN 228337	96272426	.1	20.45
From VIN 228338	96339659	.1	20.45
4 Element, Cleaner	96351225	.2	19.99
5 Cover, Lwr Cleaner			
To VIN 228337	96272427		19.22
From VIN 228338	96339660		19.22
6 Bushing, Air Cleaner (2)	96351042		1.60
Included w/Air Cleaner Assy			
7 Duct, Air	96184829	.2	29.76
8 Resonator Assy	96181460	.3	29.33
9 Snorkel (a)	96181457		4.59
10 Resonator (a)	96181520		20.84
(a) Included w/Resonator Assy			
11 Resonator, Aux	96255741		18.18
12 Hose, Air Inlet	96255730		31.20

EXHAUST

R&R Exhaust System Complete #1.3
#Does Not Include R&R Manifold & Shield

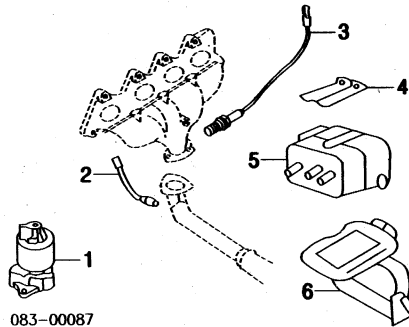


083-00324

1 Shield, Heat	96351339	#.5	20.75
#Included in R&R Exhaust Manifold			
2 Manifold, Exhaust	92062877	m 1.5	336.69
3 Converter, Catalytic			

w/OBD	96292929	.9	889.80
w/o OBD	25173820	.9	490.66
4 Bracket, Front Pipe	96351544		18.88
5 Clamp, Pipe	96351545		4.08
6 Pipe, Front			
w/OBD	96292221	.8	514.40
w/o OBD	96351073	.8	436.48
7 Pipe, Intermediate	96310920	.8	141.97
8 Muffler, Rear	96352575	.8	172.35
9 Finisher, Pipe	96272435		26.49
10 Hanger, Center (2)	96352141		6.93
11 Hanger, Rear (3)	96351529		3.79

EMISSION SYSTEM

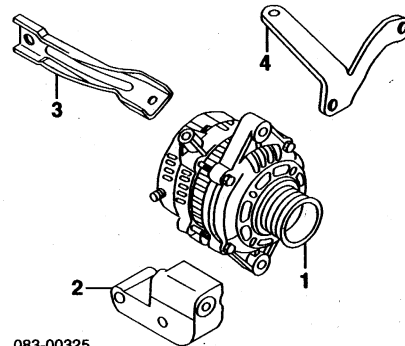


083-00087

1 Valve, EGR	17097086	m .5	236.93
2 Sensor, Gas Temp	96335927	m .6	146.19
3 Sensor, Oxygen	96377500	m .5	95.40
4 Bracket, Up'r Canister	96184721		8.40
5 Canister, Charcoal	17098140	m .5	138.03
6 Bracket, Lwr Canister	96184475		14.47

ELECTRICAL

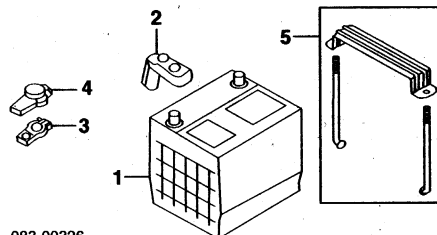
ALTERNATOR



083-00325

1 Alternator	96404011	m 1.0	292.39
2 Bracket, Lwr Alt	96183219	#.1	12.48
3 Brace, Alt	96294157	#.1	4.76
4 Bracket, Up'r Alt	96350033	#.1	7.99
#w/Alternator Removed			

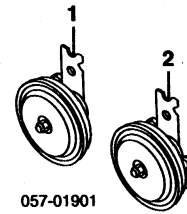
BATTERY



083-00326

1 Battery	N.A.	2	0.00
2 Cap, Terminal			
Positive	96239891		2.34
Negative	96239892		2.34
3 Terminal, Battery			
Positive	96187093		7.71
Negative	96187092		7.71
4 Cover, Terminal			
Positive	96187087		.97
Negative	96187088		.97
5 Holder, Battery	96376487		7.03

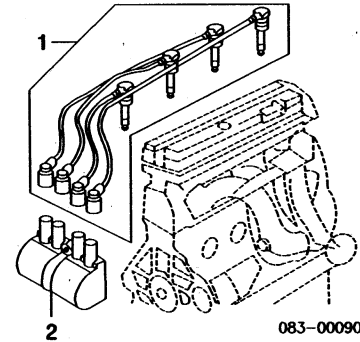
HORN



057-01901

1 Horn, High Note	96312799	.3	31.40
2 Horn, Low Note	96251506	.3	23.41

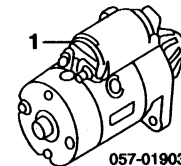
IGNITION



083-00090

1 Wire Set, Ignition	96460220	m .3	109.25
2 Coil, Ignition	96350585	m .5	201.76

STARTER



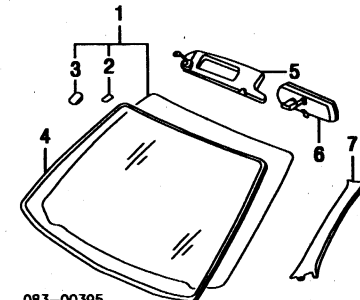
057-01903

1 Starter	96450663	m 1.0	270.85
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WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&I Windshield Assy #3.0
#Includes R&I/R&R Cowl Assy, Wiper Arms, Pillar Garnish & Clean Up Old Adhesive as Necessary



083-00395

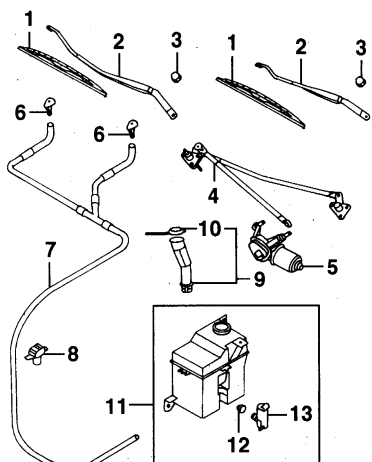
1 Windshield Assy	96386594	#2.5	193.90
Daewoo NAGS			
Green/Blue Shade	FW02075GBN	#2.5	191.70
#Includes R&I/R&R Cowl Assy, Wiper Arms, Pillar Garnish & Clean Up Old Adhesive as Necessary			
2 Stopper, Upper Glass	R/L 96221387		4.31
3 Plate, Mirror	94580564		5.19
#Included w/Windshield Assy			
4 Moulding, Windshield	96329830		19.04
5 Visor, Sun w/Sunroof			
R 96456414		.2	56.93
L 96456412		.2	56.93
R 96456410		.2	56.93
L 96456408		.2	56.93
w/o Sunroof			
R 96218436		.2	31.29
6 Mirror, Rear View			

DAEWOO LEGANZA 1998-02

WINDSHIELD Cont'd

7 Garnish, Pillar	R/L 96250217-6	.2	9.88
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WIPER SYSTEM

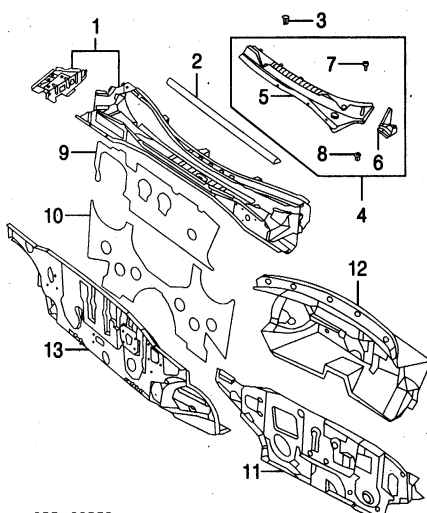


083-00092

1 Blade, Wiper	R 96252775P	.1	7.68
	L 96342895P	.1	7.68
2 Arm, Wiper	R 96342896	#.2	16.56
	L 96342891	#.2	16.56
#Includes R&R Wiper Blade			
3 Nut, Wiper Arm	R/L 94515217	.54	
4 Linkage, Wiper	R 96205558	#.5	35.18
#Includes R&R Wiper Arm			
5 Motor, Wiper	96206770	#.7	76.27
#Includes R&R Wiper Linkage			
6 Nozzle, Washer	R/L 96414071	#.2	3.40
#Included in R&R Hood			
7 Hose, Washer	96350000	10.57	
8 Clip, Hose (4)	94530250	.55	
9 Filler Assy, Washer	96206741	.3	3.91
10 Cap, Washer Filler	96206743	1.19	
#Included w/Washer Filler Assy			
11 Reservoir Assy, Washer	96206731	.5	26.38
12 Seal, Pump	96190258	.43	
13 Pump, Washer	96190259	.6	33.84
#Included w/Washer Reservoir Assy			

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.



083-00538

1 Panel, Uptr Dash	96228183	#6.5	236.99
#w/Windshield & Necessary Bolted Parts & Assemblies Removed			
2 W/Strip, Rear Hood	96206412	.2	16.62
3 Clip, Cowl	R/L 94530392	.42	
4 Cowl Assy	R/L 96228278-7	#.3	26.95
5 Cowl	R/L 96206402-1	#.3	d22.76
#R&R Both 4, Includes R&R Wiper Arms			
6 Extension, Cowl	R/L 96228282-1	7.60	
7 Screw, Cowl (3/Side)	R/L 94520494	.25	
8 Grommet, Cowl (3/Side)	R/L 94515257	.25	
#Included w/Cowl Assy			

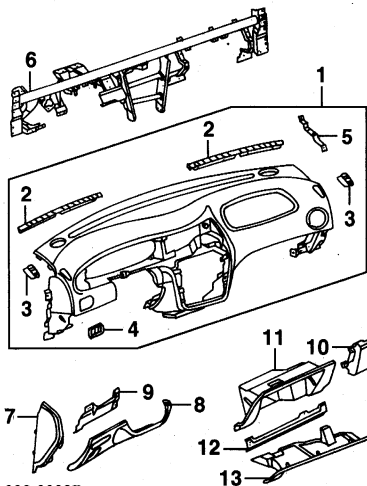
9 Insulator, Upper	96228207	21.79
10 Insulator, Lower	96228209	20.35
11 Insulator, Outer	96233379	47.45
12 Insulator, Inner	96243079	97.13
13 Panel, Lower Dash		
Man Trans	96206473	213.91
Auto Trans	96228288	213.91

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

R&I Dash Panel Assy m #3.8
#Includes R&I Center Console

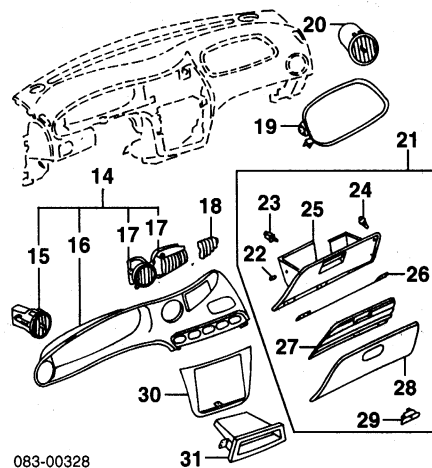
NOTE: All Parts in this section are included in R&R Dash Panel unless noted otherwise.



083-00327

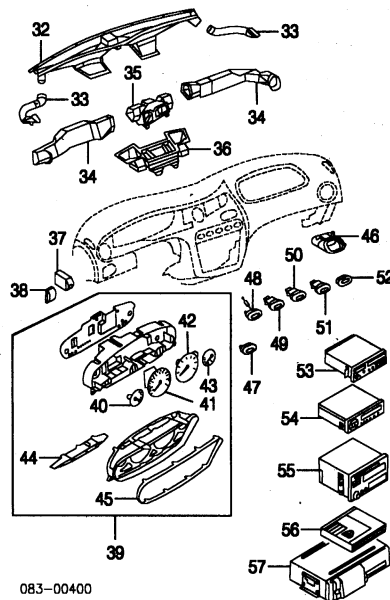
1 Panel Assy, Instrument	To VIN 205633		
	Beige	96332860	m #6.5 476.20
	Gray	96332859	m #6.5 476.20
	From VIN 205634		
	Beige	96332860	m #6.5 476.20
	Gray	96332859	m #6.5 476.20
#Includes R&I Center Console			
2 Grille, Defroster	R 96239722	.3	17.84
	Beige	L 96239720	.3 17.84
	Gray	R 96239721	.3 17.84
		L 96239719	.3 17.84
3 Grille, Side Defrost	R 96239732	.2	2.59
	Beige	L 96239728	.2 2.59
	Gray	R 96239731	.2 2.59
		L 96239727	.2 2.59
4 Bezel, Switch	96239667	.2	4.59
	Beige	96239666	.2 4.59
5 Brkt, Instrument Pnl	R/L 96215831	7.00	
#Included w/Instrument Panel Assy			
6 Reinf, Dash Panel	96460077	#.4	119.55
#Order by Application			
#w/Instrument Panel Removed, Not Included in R&R Instrument Panel			
7 Cover, Side	R 96239687	.2	4.37
	Beige	L 96239679	.2 4.37
	Gray	R 96239686	.2 4.37
		L 96239678	.2 4.37
8 Cover, Lower	L 96344561	.3	51.20
	Gray	L 96344562	.3 51.20
9 Bolster, Knee	96459351	.3	26.49
10 Cover, Dash	96239698	.3	20.38
	Beige	96239697	.3 20.38
11 Housing, Glove Box	96239834	.4	16.14
12 Reinf, Glove Box	96215883	6.02	
13 Insert, Lwr Dash	96239831	.3	9.54
	Beige	96239830	.3 9.54
	Gray		

Illustration Located in Next Column



083-00328

Gray	R 96239796	.3	20.50
21 Box Assy, Glove			
Beige	96337519	.4	78.70
Gray	96337521	.4	78.70
22 Stopper, Glove Box (a)	R/L 96256660	.43	
23 Switch, Light (a)	R/L 94580496	2.15	
24 Bumper, Glove Box (a)	R/L 94580010	1.00	
25 Box, Inr Glove (a)	96239842	32.18	
26 Hinge, Glove Box (a)	96337523	13.02	
27 Bolster, Knee (a)	96215889	26.49	
28 Box, Otr Glove (a)			
Beige	96239845	32.18	
Gray	96256655	32.18	
29 Lock, Glove Box (a)	96459734S1	.3	24.61
#Gray listed, Order by Application			
(a) Included w/Glove Box Assy			
30 Moulding, Center	96239711	.2	35.84
w/Woodgrain	96239715	.2	16.33
w/o Woodgrain	96239850	.2	6.71
31 Pocket, Dash			



083-00400

32 Duct, Uptr Defroster	96211443		21.47
33 Hose, Side Defrost	R 96211455		6.34
	L 96211453		6.34
34 Duct, Side Dash	R 96194970		9.10
	L 96194968		9.10
35 Block, Uptr Junction	96215827		14.51
36 Block, Lwr Junction	96194979		10.76
37 Switch, Dimmer	96206816	.2	24.52
38 Cover, Blank	96206817		1.95
39 Meter Assy			
Man Trans	96340318	m .7	256.72
Auto Trans	96292199	m .7	296.18
#Order by Application			
40 Gauge, Fuel	96206699	m #.8	31.63
41 Speedometer	96206694	m #.8	134.08
42 Tachometer			
To VIN 201073			
Man Trans	96206695	m #.8	60.76
Auto Trans	96206708	m #.8	62.58
From VIN 201074			
Man Trans	96340328	m #.8	62.58
Auto Trans	96340335	m #.8	62.58

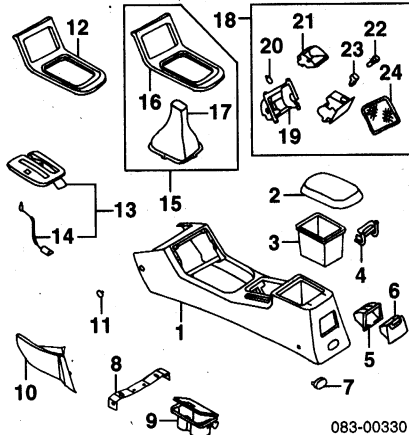
43 Gauge, Temp	96206697	m	#.8	35.15
#Each Additional .2				
44 Cover, Illumination	96206703	m	#.8	17.04
45 Lens, Instrument	96206700	m	#.8	15.65
Included w/Meter Assy				
#R&R Complete				
46 Clock				
To VIN 163623	96283599		.3	57.59
From VIN 163624	96206727		.3	57.59
47 Cover, Cruise Cont Blank	96206836			1.95
48 Switch, Cruise Control				
w/Elect Control Susp	96292118		.2	d12.11
w/o Elect Control Susp	96206841		.2	13.65
49 Cover, Defogger Blank	96206824			1.95
50 Switch, Hazard	96206846		.3	12.07
51 Switch, Fog Lamp	96206833		.3	12.57
52 Switch, Anti-Theft	96206745		.3	7.51
53 Player, Cassette	96257478		.4	d429.07
54 Equalizer	96207221		.4	d326.76
Order by Application				
55 Player, CD				
To VIN 210779	96258173		.4	d928.59
From VIN 210780	96331534		.4	d822.46
56 Magazine, CD Changer				
To VIN 210779	96305158			33.84
From VIN 210780	96328068			33.84
57 Changer, CD				
To VIN 210779	96331535		.4	d564.52
From VIN 210780	96331535		.4	d564.52

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&I Center Console Assy5

NOTE: All Parts in this section are included in R&R Console unless noted otherwise.



083-00330

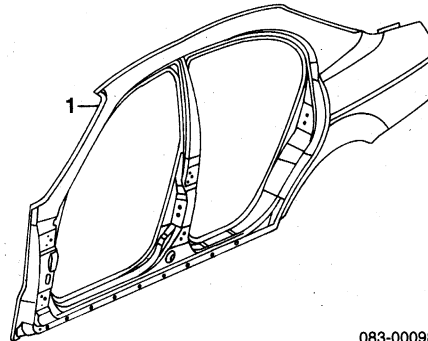
1 Console				
Beige	96239424		.5	33.64
Gray	96239423		.5	33.64
2 Lid, Console				
Beige	96239428		.2	42.49
Gray	96239427		.2	42.49
3 Box, Console	96239445		.2	6.34
4 Hinge, Lid	96229281			21.05
5 Housing, Ashtray				
Beige	96239440			5.82
Gray	96239439			5.82
6 Ashtray				
Beige	96239442			4.42
Gray	96239441			4.42
7 Plug, Rear Hole				
Beige	96239436			.83
Gray	96239435			.83
8 Bracket, Console	96194996			7.45
9 Holder, Cup				
Beige	96239482			26.21
Gray	96239481			26.21
10 Extension, Console				
Beige	R 96239510		.3	5.28
	L 96239508		.3	5.28
Gray	R 96239509		.3	5.28
	L 96239507		.3	5.28
11 Plug, Side				
Beige	R/L 96239434			.43
Gray	R/L 96239433			.35
12 Cover, Console				
Auto Trans				
Beige	96239472		.2	15.27
Gray	96239471		.2	15.27
Woodgrain	96239477		.2	52.37
13 Trim Assy, Shifter	96248643		.4	27.01
14 Lamp, Scale (a)	96257305			7.45
(a) Included w/Shifter Trim Assy				
15 Boot/Cover Assy				
Man Trans				
Beige	96239474		.3	22.70
Gray	96239473		.3	22.70
16 Cover, Console				
Man Trans				
Beige	96239922		.2	10.39

17 Boot, Shift	96239923		.2	10.39
Included w/Boot/Cover Assy				
18 Ashtray Assy	96239495		.3	21.90
To VIN 265423				
Beige	96339301			47.19
Gray	96339295			47.19
From VIN 265424				
Beige	96339299			50.39
Gray	96339293			47.19
19 Housing, Ashtray (a)				
Beige	96239456			0.00
Gray	96239455			0.00
20 Bulb, Light (a)	9471-12012			0.00
21 Ashtray (a)	96239469			6.66
22 Lighter (a)	96303458			17.50
23 Ring, Light (a)	96206851			4.59
24 Cover, Ashtray (a)				
Beige	96239460			4.66
Gray	96239459			4.66
Woodgrain	96239461			14.67
(a) Included w/Ashtray Assy				

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

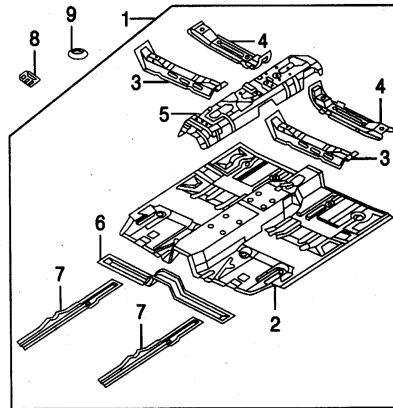
ROCKER/PILLARS



083-00098

1 Panel Assy, Outer Side Body-See Side Body Section

FLOOR



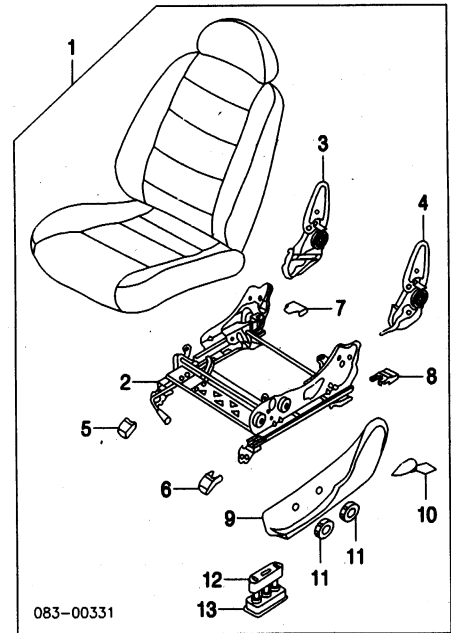
083-00545

1 Panel Assy, Floor	96227962			515.55
2 Pan, Floor	96227963			313.94
3 Xmb, Front Seat	R/L 96206036-5		2.5	41.29
4 Xmb, Rear Seat	R/L 96228022-1		2.5	42.98
5 Reinf, Tunnel	96206040			99.20
6 Xmb, Bridge	96227973		3.0	42.98
7 Reinf, Floor	R 96227971		3.0	39.14
	L 96227970		3.0	38.24
Included w/Floor Panel Assy				
8 Cover, Floor	R/L 96228047			1.82
9 Plug, Floor (13)	94535733			1.82

FRONT SEAT

Use Procedure Explanation 30 with the following text.

R&I Front Seat Assy R/L .4



083-00331

1 Seat Assy				
CDX Model				
Passenger Side	96254782		.4	982.39
Driver Side	96254781		.4	1518.30
SE Model				
Passenger Side	96334568		.4	d481.05
Driver Side	96334567		.4	568.54
SX Model				
Passenger Side	96254782		.4	982.39
Driver Side	96269220		.4	1034.39
Gray listed, Order by Application				
2 Seat Track (a)				
Passenger Side	96269204		#2	435.28
Driver Side				
Pwr Seat	96269205		#2	435.28
Man Seat	96269203		#2	208.87
#w/Front Seat Removed				
3 Recliner, Seat Inner (a)				
Passenger Side	96269212			108.07
Driver Side	96269211			108.07
4 Recliner, Seat Outer (a)				
Passenger Side	96269210			91.85
Driver Side	96269209			91.85
5 Cover, Inr Frt Bolt (a)				
Passenger Side	96216546			2.46
Driver Side	96216546			2.46
6 Cover, Otr Frt Bolt (a)				
Passenger Side	96216547			2.46
Driver Side	96216547			2.46
7 Cover, Inr Rear Bolt (a)				
Passenger Side	96240390			2.46
Driver Side	96240390			2.46
8 Cover, Otr Rear Bolt (a)				
Passenger Side	96240391			2.46
Driver Side	96240391			2.46
9 Shield, Side Seat (a)				
CDX Model				
Passenger Side	96269168		.3	14.84
Driver Side	96269197		.3	14.84
SE, SX Model				
Passenger Side	96269168		.3	14.84
Driver Side	96269167		.3	14.84
10 Handle, Recliner (a)				
Passenger Side	96269192		.2	4.08
Driver Side	96269191		.2	4.08
11 Knob, Height Adj (a) (2)				
SE, SX Model				
Driver Side	96241832		.2	1.95
12 Knob, Adj Switch (a)				
CDX Model				
Driver Side	96241836		.2	3.22
Gray listed, Order by Application				
13 Switch, Adjusting (a)				
CDX Model				
Driver Side	96233126		.2	78.75
(a) Included w/Seat Assy				

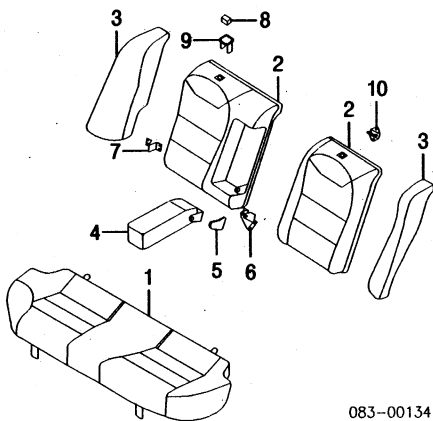
REAR SEAT

Use Procedure Explanation 30 with the following text.

R&I Rear Seat Assy5

DAEWOO LEGANZA 1998-02

REAR SEAT Cont'd



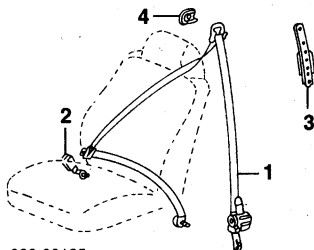
083-00134

1 Cushion, Seat†				
CDX, SX Model	96274533	.3	555.72	
SE Model	96335046	.3	282.50	
2 Back, Seat†				
CDX, SX Model	R 96266920	#.4	627.22	
	L 96266919	#.4	435.20	
SE Model	R 96332146	#.4	395.51	
	L 96332145	#.4	281.54	
#Includes R&R/Rear Seat Cushion				
3 Bolster, Side Seat†				
CDX, SX Model	R/L 96266938-7	#.1	168.04	
SE Model	R 96335114	#.1	72.99	
	L 96335109	#.1	72.99	
#w/Seat Cushion Removed				
4 Armrest, Center†				
CDX, SX Model	96266945	.2	126.58	
SE Model	96337579	.2	62.33	
5 Cover, Bracket				
Beige	96253479	1.25		
Gray	96253480	1.25		
†Gray listed, Order by Application				
6 Hinge, Center	R 96194439	8.45		
7 Hinge, Side	R 96238632	6.60		
	L 96224027	6.60		
8 Knob, Lock				
Beige	R/L 96240299	1.74		
Gray	R/L 96240300	1.74		
9 Collar, Lock Knob				
Beige	R/L 96240297	4.37		
Gray	R/L 96240298	4.37		
10 Striker, Seat Cushion	R/L 96330388	4.77		

SEAT BELTS

Use Procedure Explanation 30 with the following text.

FRONT



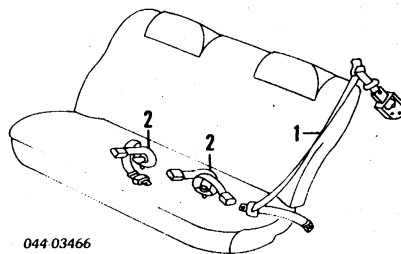
083-00135

1 Belt, Seat	R/L 96240684-3	.8	184.66
2 Buckle, Seat Belt	R 96240883	.3	25.10
	L 96240882	.3	42.61
3 Adjuster, Height	R/L 96190873	.4	20.16
4 Cover, Belt	R/L 96236549	3.28	

REAR

Illustration Located in Next Column

1 Belt, Seat	R 96240667	1.5	78.90
	L 96240666	1.5	69.84
2 Buckle, Seat Belt	R 96240685	.4	35.00
	L 96240672	.4	28.30



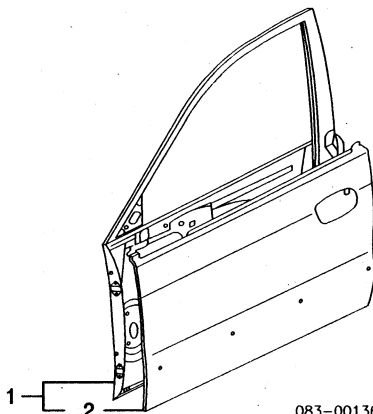
044 03466

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	2.1
Add for Jamb & Interior	R/L	1.0
Add for Jamb	R/L	.5
R&I Door Assy	R/L	.8

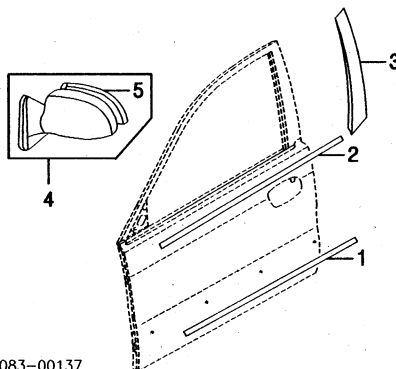


083-00136

1 Shell Assy, Door	R/L 96226657-6	#5.0	530.94
#Includes R&R/R Mirror			
2 Panel, Door Repair†	R/L 96226633-2	#6.5	206.21
†Included w/Door Shell Assy			
#Includes R&R/R Mirror & Door Glass			

EXTERIOR TRIM

Refinish Side Moulding	R/L	.4
Refinish Mirror Assy	R/L	.5
R&I Belt Weatherstrip	R/L	.3
R&I Mirror Assy		
Power	R/L	.3
Manual	R/L	.3



083-00137

1 Moulding, Side (Adhesive)	R/L 96205721-0	.2	38.46
2 W/Strip, Otr Belt	R/L 96225054-3	.3	21.50
3 Moulding, Frame	R/L 96205230-29	.2	25.24
4 Mirror Assy (P)			
Power			
To VIN 289542	R 96205704	.3	107.07
	R 96205701	.3	107.07
From VIN 289543	R 96378957	.3	107.07
	L 96378955	.3	107.07
Manual	R 96205703	.3	94.93
	L 96205699	.3	94.93
(P) Paint to Match			
5 Glass, Mirror†			
Power			
To VIN 289542	R S6630026	18.19	

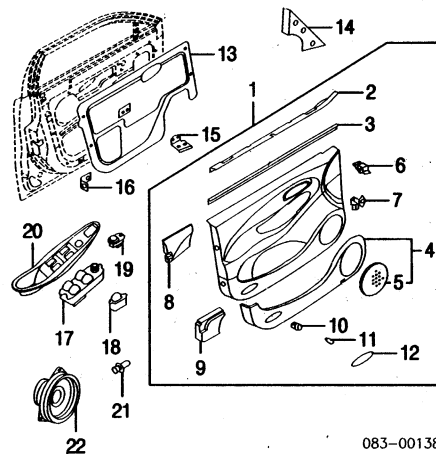
From VIN 289543	L S6630022	18.19
	R 96388744	27.04
Manual	L 96388740	27.04
	R S6630028	18.19
	L S6630024	18.19

†Included w/Mirror Assy

INTERIOR TRIM

R&I Trim Panel R/L .4

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



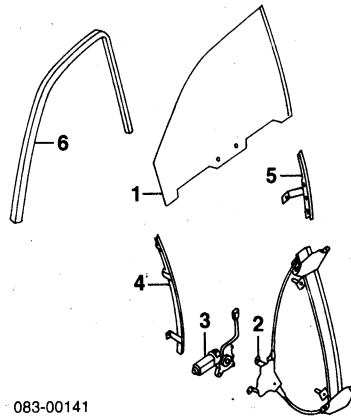
083-00138

1 Panel Assy, Trim†			
CDX, SX Model	R/L 96242080-79	.6	203.13
SE Model			
To VIN 210779	R/L 96334920-19	.6	184.66
From VIN 210780	R/L 96334920-19	.6	184.66
†Gray listed, Order by Application			
2 Channel (a)	R/L 96194718-7	6.66	
3 W/Strip, Inner Belt (a)	R/L 96194690-89	10.03	
4 Panel Assy, Lower (a)			
Beige	R/L 96240170-69	#2	14.84
Gray	R/L 96240172-1	#2	14.84
#w/Trim Panel Removed			
5 Grille, Speaker (a) (b)			
Beige	R/L 96240178-9	.1	15.74
Gray	R/L 96240180-79	.1	15.74
(b) Included w/Lower Panel Assy			
6 Lock, Window Switch (a)	R/L 96220204	.2	1.74
7 Hook, Trim Panel (a)	R/L 96194745	3.49	
8 Pad, Up Absorber (a)	R/L 96194680-79	8.30	
9 Pad, Lwr Absorber (a)	R/L 96194684-3	12.34	
10 Socket, Bulb (a)	R/L 96251396	7.23	
11 Bulb, Lamp (a)	R/L 94535580	1.19	
12 Lens, Courtesy Lamp (a)	R/L 96206563-2	.1	1.95
(a) Included w/Trim Panel Assy			
13 Shield, Moisture	R/L 96194728-7	#1	8.51
#w/Trim Panel Removed, Not Included in R&R Trim Panel			
14 Garnish, Window			
Pwr Mirror	R/L 96205712-1	.1	10.63
Man Mirror	R/L 96205710-09	.1	10.63
15 Bracket, Armrest	R/L 96194722-1	#1	3.46
16 Brkt, Trim Panel (2/Side)	R/L 96244577	#1	3.11
#w/Trim Panel Removed, Not Included in R&R Trim Panel			
17 Switch, Window			
Driver Side	96206811	.2	92.83
18 Switch, Window			
Passenger Side	96206843	.2	17.62
19 Switch, Mirror			
w/Pwr Heated	96206856	.2	25.42
w/o Pwr Heated	96206805	.2	.77
20 Panel, Switch Trim			
w/Woodgrain	R/L 96220238-7	.2	31.21
w/o Woodgrain			
Beige	R 96207264	.2	10.62
	L 96207259	.2	10.62
Gray	R 96207281	.2	10.62
	L 96207261	.2	10.62
21 Clip, Trim Panel (2/Side)			
Beige	R/L 94530391	.42	
Gray	R/L 94530392	.42	
22 Speaker, Door			
To VIN 322393	R/L 96403540	#2	40.49
From VIN 322394	R/L 96403540	#2	40.49
#w/Trim Panel Removed, Not Included in R&R Trim Panel			

HARDWARE

Refinish Outside Handle Assy	R/L	.5
Refinish Upper Door Hinge	R/L	.2
Refinish Lower Door Hinge	R/L	.2
R&I Outside Handle Assy	R/L	#6
#Includes R&I Trim Panel		

GLASS & PARTS



083-00141

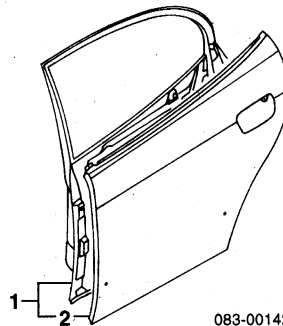
1 Glass, Door	R/L	96205241-0	1.2	92.32
Daewoo	R	FD20589GTN	1.2	176.10
NAGS (Green)	L	FD20590GTN	1.2	176.10
2 Regulator, Window	R/L	96252766-5	#1.0	53.85
To VIN 315331	R/L	96430511-0	#1.0	53.85
From VIN 315332				
#w/Glass Removed Deduct .7				
3 Motor, Window	R/L	96206738-7	#.3	61.54
Order by Application				
4 Guide, Front	R/L	96205213-2	#.3	17.73
5 Guide, Rear	R/L	96205219-8	#.3	10.39
#w/Trim Panel Removed				
6 Run, Glass	R/L	96205237-6	#.2	48.03
#w/Door Glass Removed				

REAR DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	2.0
Add for Jamb & Interior	R/L	1.0
Add for Jamb	R/L	.5
R&I Door Assy	R/L	.7



083-00142

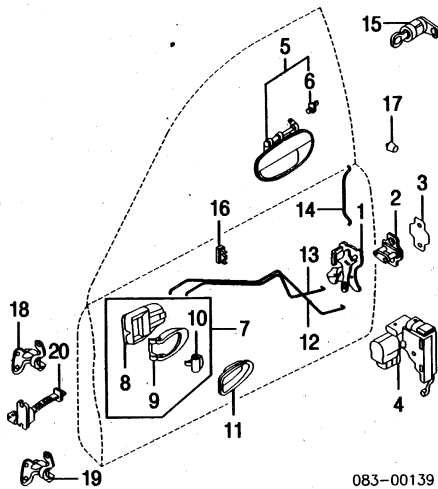
1 Shell Assy, Door	R/L	96226669-8	5.0	530.94
2 Panel, Door Repair	R/L	96226635-4	#6.3	201.59
Included w/Door Shell Assy				
#Includes R&I/R&R Door Glass				

EXTERIOR TRIM

Refinish Side Moulding	R/L	.4
R&I Belt Weatherstrip	R/L	.3

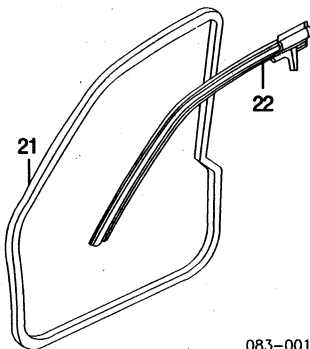
Illustration Located in Next Column

1 Moulding, Side (Adhesive)	R/L	96205723-2	.2	24.44
2 Weatherstrip, Belt	R/L	96225058-7	.3	21.79
3 Moulding, Frame	R/L	96252770-69	.2	24.90



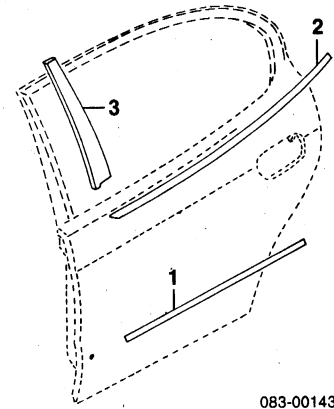
083-00139

1 Latch, Door	R	96225006	#.3	70.33
w/Keyless Entry	L	96225003	#.3	70.33
w/o Keyless Entry	R	96225000	#.2	70.33
	L	96224997	#.2	53.00
#w/Trim Panel Removed				
2 Striker, Door	R/L	96301668	#.2	11.27
3 Shim, Striker	R/L	96216377	#.2	.54
#R&R One Side Complete				
4 Actuator, Lock	R	96252104	#.2	56.77
w/Keyless Entry	L	96252101	#.2	56.77
w/o Keyless Entry	R	96252098	#.2	56.77
	L	96252093	#.2	43.14
5 Handle Assy, Outside	R/L	96205588-7	#.3	16.99
#w/Trim Panel Removed				
6 Clip, Rod (a)	R/L	94530131	.43	
(a) Included w/Outside Handle Assy				
7 Handle Assy, Inside	R/L	96232090-89	.2	14.25
Chrome	R	96233664	.2	13.84
Beige	L	96233660	.2	13.84
Gray	R	96233665	.2	13.84
	L	96233661	.2	13.84
8 Support, Handle (b)	R/L	96205192-1	12.84	
9 Handle, Inside (b)	R/L	96232092-1	1.74	
Chrome	R/L	96273714-5	1.74	
Beige	R/L	96273717-6	1.74	
Gray				
10 Button, Lock (b)	R/L	96232093	2.20	
CDX Model	R	96273718	2.20	
SE, SX Model	L	96273719	1.74	
(b) Included w/Inside Handle Assy				
11 Bezel, Inside Handle	R/L	96233662	1.39	
Beige	R/L	96233663	1.39	
Gray				
12 Rod, Inside Handle	R/L	96205586-5	4.00	
13 Rod, Locking	R/L	96205620-19	4.79	
14 Rod, Outside Handle	R/L	96205624-3	3.20	
15 Cylinder, Lock	R/L	S6460032-1	#.3	22.64
#R&R Complete w/Outside Handle, w/Trim Panel Removed				
16 Guide, Rod	R/L	94530252	.55	
17 Bumper, Door	R/L	96253061	1.34	
18 Hinge, Upper	R/L	96229580-79	#.2	16.74
19 Hinge, Lower	R/L	96229579-80	#.2	16.74
#w/Door Removed				
20 Check, Door	R/L	96251688-7	#.2	16.39
#w/Trim Panel Removed				



083-00140

21 Weatherstrip, Door	R/L	96205253-2	.4	42.05
22 Weatherstrip, Upr Door	R	96205225	.2	18.31
	L	96205224	.2	16.34

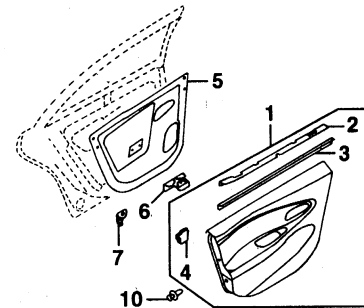


083-00143

INTERIOR TRIM

R&I Trim Panel	R/L	.4
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



083-00144

1 Panel Assy, Trim	R/L	96242140-39	.6	183.49
CDX, SX Model				
SE Model	R	96329454	.6	168.31
To VIN 210779	L	96329453	.6	d166.67
From VIN 210780	R/L	96336779-8	.6	183.49
Gray listed, Order by Application				
2 Channel, Door (a)	R/L	96219216-5	6.49	
3 Weatherstrip, Inr (a)	R/L	96194770-69	11.20	
4 Pad, Absorbing (a)	R/L	96194764-3	6.19	
(a) Included w/Trim Panel Assy				
5 Shield, Moisture	R/L	96194748-7	#.1	9.34
#w/Trim Panel Removed, Not Included in R&R Trim Panel				
6 Bracket, Armrest	R/L	96194798-7	#.1	3.62
7 Brkt, Trim Panel (2/Side)	R/L	96244578	#.1	3.11
#w/Trim Panel Removed, Not Included in R&R Trim Panel				
8 Switch, Window	R/L	96206843	.2	17.62
9 Panel, Switch Trim	R/L	96220242-1	.2	29.78
w/Woodgrain				
w/o Woodgrain	R	96207278	.2	9.93
Beige	L	96207273	.2	9.93
Gray	R	96207279	.2	9.93
	L	96207274	.2	9.93
10 Clip, Trim Panel	R/L	94530391	.42	
Beige	R/L	94530392	.42	
Gray				

HARDWARE

Refinish Outside Handle Assy	R/L	.5
Refinish Upper Hinge	R/L	.2
Refinish Lower Hinge	R/L	.2
R&I Outside Handle Assy	R/L	#.6
#Includes R&I Trim Panel		

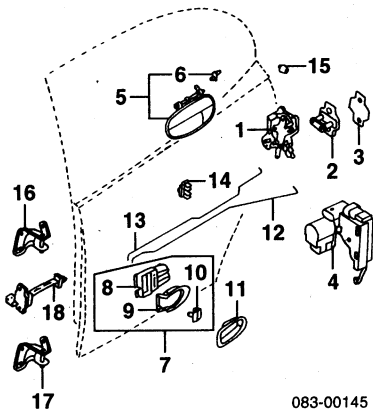
Illustration Located in Next Column

1 Latch, Door	R/L	96225002-1	#.3	70.96
#w/Trim Panel Removed				
2 Striker, Door	R/L	96301668	#.2	11.27
3 Shim, Striker	R/L	96216377	#.2	.54
#R&R One Side Complete				
4 Actuator, Door Lock	R/L	96252098-7	#.2	56.77
5 Handle Assy, Outside	R/L	96205638-7	#.3	16.19

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REAR DOOR Cont'd

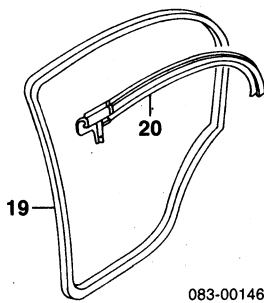
HARDWARE Cont'd



083-00145

#w/Trim Panel Removed

6 Clip, Rod (a)	R/L 94530131	.43	
(a) Included w/Outside Handle Assy			
7 Handle Assy, Inside			
Beige	R 96233664	.2	13.84
Chrome	R/L 96233660	.2	13.84
Gray	R 96233665	.2	13.84
	L 96233661	.2	13.84
8 Support, Handle (b)	R/L 96205192-1		12.84
9 Handle, Inside (b)			
Beige	R/L 96273715-4		1.74
Chrome	R/L 96232092-1		1.74
Gray	R/L 96273717-6		1.74
10 Button, Lock (b)			
Beige	R/L 96273718		2.20
Chrome	R/L 96232093		2.20
Gray	R/L 96273719		1.74
(b) Included w/Inside Handle Assy			
11 Bezel, Inside Handle			
Beige	R/L 96233662		1.39
Gray	R/L 96233663		1.39
12 Rod, Locking	R/L 96205633-2		3.76
13 Rod, Handle	R/L 96205648-5		4.00
14 Guide, Rod	R/L 94530252		.55
15 Bumper, Door	R/L 96253061		1.34
16 Hinge, Upper	R/L 96229582-1	#.2	16.74
17 Hinge, Lower	R/L 96229581-2	#.2	16.74
#w/Door Removed			
18 Check, Door	R/L 96251670-69	#.2	16.39
#w/Trim Panel Removed			



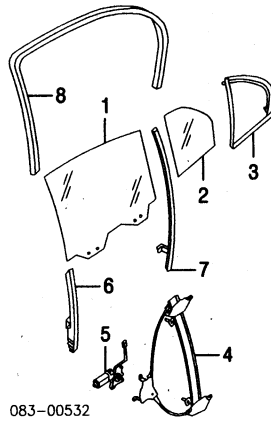
083-00146

19 Weatherstrip, Door	R/L 96205342-1	.4	41.25
20 Weatherstrip, Up Door	R/L 96205305-4	.2	16.98

GLASS & PARTS

Illustration Located in Next Column

1 Glass, Door			
Daewoo	R/L 96205332-1	1.2	92.32
NAGS (Green)	R FD20591GTN	1.2	181.15
	L FD20592GTN	1.2	181.15
2 Glass, Vent			
Daewoo	R/L 96205309-8	#1.5	55.39
NAGS (Green)	R FV20593GTN	#1.5	163.35
	L FV20594GTN	#1.5	163.35
#Includes R&R/Rear Door Glass & R&I Trim Panel			
3 W/Strip, Vent Glass	R/L 96205311-0		17.50
#Order by Application			
4 Regulator, Glass			
To VIN 315331	R/L 96252768-7	#1.0	53.85
From VIN 315332	R/L 96430513-2	#1.0	53.85



083-00532

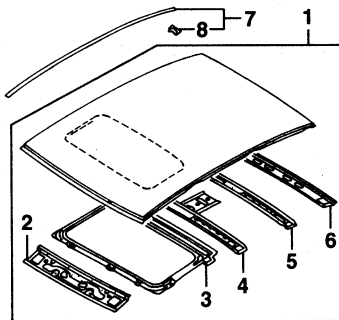
#w/Glass Removed Deduct .7			
5 Motor, Window	R 96488158	#.3	61.54
	L 96206767	#.3	61.54
#Order by Application			
6 Guide, Front	R/L 96205299-8	#.3	10.00
7 Guide, Rear	R/L 96205314-3	#.3	16.13
#w/Trim Panel Removed			
8 Run, Glass	R/L 96205328-7	#.2	43.49
#w/Door Glass Removed			

ROOF

Use Procedure Explanations 17 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Roof Panel.....	2.6
R&I Roof Moulding.....	R/L .3



083-00148

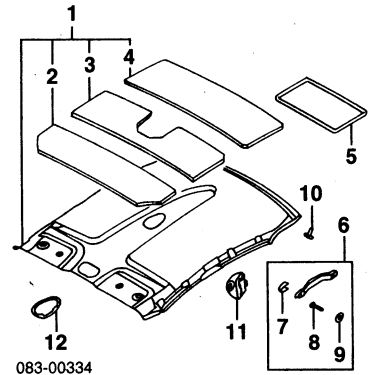
1 Panel Assy, Roof			
w/Sunroof	96206282	25.0	432.44
w/o Sunroof	96206281	22.5	432.44
2 Header, Front			
w/Sunroof	96206286	1.5	16.50
w/o Sunroof	96206285	1.5	26.55
Support, Front			
w/Sunroof	96221369		50.80
w/o Sunroof	96206288		27.99
4 Support, Rear	96206292	1.5	20.84
6 Header, Rear	96206289	1.5	18.79
#Included w/Roof Panel Assy			
7 Moulding Assy, Roof	R/L 96205727-6	.3	18.39
8 Clip, Midg (a) (4/Side)	R/L 96210751		1.39
(a) Included w/Roof Moulding Assy			

INTERIOR TRIM

R&I Headliner Assy			
w/Sunroof.....		3.0	
w/o Sunroof.....		2.5	

Illustration Located in Next Column

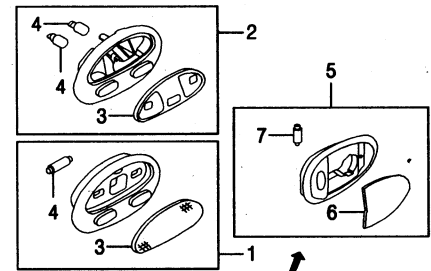
1 Headliner Assy			
w/Sunroof			
w/Ultrasonic Protection	96343536	3.0	d146.87
w/o Ultrasonic Protection	96452571	3.0	157.70
w/o Sunroof			
w/Ultrasonic Protection	96343532	2.5	d143.27
w/o Ultrasonic Protection	96343530	2.5	157.70
#Order by Application			
2 Insulator, Front	96298581		12.30
3 Insulator, Center			
w/o Sunroof	96194494		12.30
4 Insulator, Rear	96194495		12.30



083-00334

#Included w/Headliner Assy			
5 Trim, Sunroof	96240586	.3	20.58
6 Handle Assy, Grip	R 96248792	.2	10.76
	L 96248790	.2	11.97
7 Cover, Bolt (a)	R/L 96244401		.55
8 Bolt, Handle (a) (2/Side)	R/L 94501467		.25
9 Washer, Bolt (a)	R/L 94525018		.25
(a) Included w/Grip Handle Assy			
10 Clip, Headliner			
Front	R/L 94530534		.35
Rear	R/L 94530519		.55
11 Sensor, Ultrasonic Alarm	96206740	.3	d418.72
12 Holder, Roof Lamp	96235409		1.95

INTERIOR LAMP



083-00533

Lamp Assy, Front			
1 w/Sunroof	96251397	.3	40.00
w/o Sunroof	96251398	.3	19.99
3 Lens, Front Lamp			
w/Sunroof	96281317	.1	2.77
w/o Sunroof	96281315	.1	3.28
4 Bulb			
w/Sunroof	94535591	.1	1.82
w/o Sunroof (2)	94535600	.1	3.22
#Included w/Front Lamp Assy			
5 Lamp Assy, Center	96251399	.3	40.00
6 Lens, Center Lamp	96281316	.1	2.14
7 Bulb	94535591	.1	1.82
#Included w/Center Lamp Assy			

SUNROOF

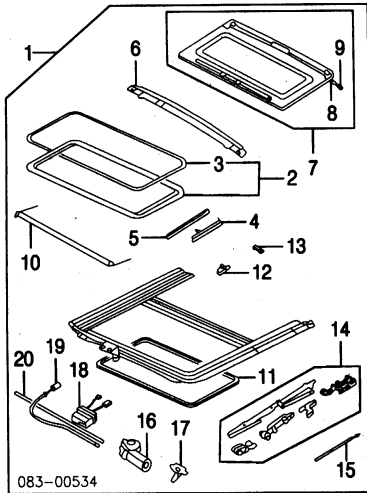
R&I Sunroof Assy.....	#2.5
O/H Sunroof Assy (Includes R&I).....	#3.5

#w/Headliner Removed

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

1 Sunroof Assy	96487428	#2.5	1098.23
#w/Headliner Removed			
2 Glass Assy	44044200	.8	193.27
3 Seal, Glass (a)	42409700	.4	16.02
(a) Included w/Glass Assy			
4 Cover, Outer	R 42409231		7.45
	L 96412075		2.80
5 Cover, inner	R 42409241		7.51
	L 96412073		8.03

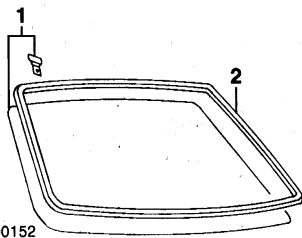


6 Channel, Drain	40109200	43.54
7 Sunshade Assy	44044180	126.84
8 Spring, Slide (b) (2/Slide)	R/L 40329190	1.88
9 Block, Slide (b) (2/Slide)	R/L 42309630	1.95
(b) Included w/Sunshade Assy		
10 Deflector, Wind	44044190	26.53
11 Finisher, Sunroof Opening	96240586	20.58
12 Connector, Drainage	R 42409300	4.60
	L 42409310	4.60
13 Plug, Guide	R 42109840	1.95
	L 42109830	1.95
14 Mechanism, Lift	R/L 96404814-3	62.21
15 Cable, Drive	44249370	20.50
16 Motor, Drive	96298048	130.98
#w/Headliner Removed		
17 Bracket	41109880	5.20
18 Relay	44249340	40.64
19 Tube, Drive	R 40419360	11.71
	L 40419370	11.71
20 Tube, Cable Guide	R/L 42009662	4.60
#Included w/Sunroof Assy		

BACK WINDOW

Use Procedure Explanation 19 with the following text.

R&I Back Window #2.4
#Includes Clean Up Old Adhesive as Necessary



1 Glass, Back Window	96206313	#2.0	163.12
Daewoo	FB20595GTN	#2.0	186.30
NAGS (Green)			
#Includes Clean Up Old Adhesive as Necessary			
2 Moulding	96206314		19.95

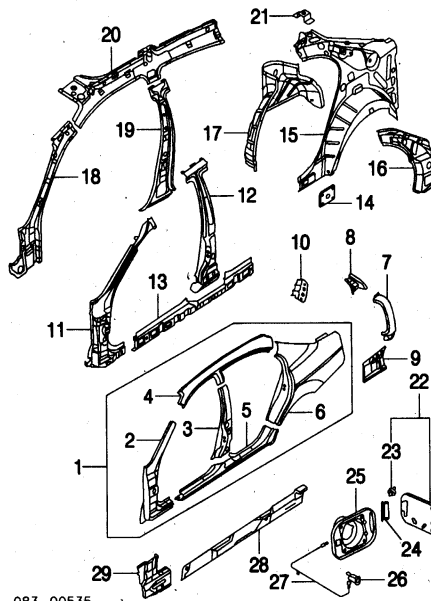
SIDE BODY

Use Procedure Explanations 14, 15, 20 and 28 with the following text.

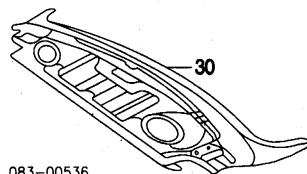
SHEET METAL

Refinish Outer Side Body Panel Assy	R/L	5.5
Refinish Outer Front Pillar Panel	R/L	1.0
Refinish Outer Center Pillar Panel	R/L	1.0
Refinish Outer Rocker Panel	R/L	1.6
Refinish Outer Quarter Panel	R/L	2.0
Add to Edge	R/L	.5
Add for Pillar	R/L	.5
Refinish Fuel Door	#4	
#Included in Refinish Right Outer Side Body Panel Assy or Outer Quarter Panel		
R&R Both Quarter Panels		27.8
R&R Roof & Both Quarter Panels		
w/Sunroof		45.6
w/o Sunroof		43.1
R&R Rear Body Panel & Both Quarter Panels		30.3
R&R Roof, Both Quarters & Rear Body Panel		
w/Sunroof		48.1
w/o Sunroof		45.6
Add to R&R Quarter Panel		

To R&I Back Glass



1 Panel Assy, Outer Side Body	R/L 96227866-5	s #27.5	695.61
#w/Fenders, Doors & Glass Removed, w/Roof Removed Deduct 4.5, Deduction Includes Common Surfaces & Included Operations			
2 Panel, Otr Frt Pillar	R/L 96252682-1	s 6.3	66.16
3 Panel, Otr Ctr Pillar	R/L 96252686-5	s 5.5	66.16
4 Panel, Otr Side Roof	R/L 96252684-3		101.56
5 Panel, Otr Rocker	R/L 96252688-7	s #7.5	89.25
#w/Quarter Panel Removed Deduct 2.0			
6 Panel, Otr Quarter	R 96252690	#16.0	460.15
	L 96252689	#15.5	460.15
#Included w/Outer Side Body Panel Assy #w/Roof Removed Deduct 5.2			
7 Panel, Patch	R/L 96227868-7		15.39
8 Gusset, Side	R/L 96216552-1		11.91
9 Panel, Lower Side	R 96206186	1.5	35.14
	L 96216567	1.5	35.14
10 Reinf, Striker	R/L 96206142-1	.5	14.20
11 Reinf, Front Pillar	R/L 96227876-5	s 2.0	130.80
12 Reinf, Center Pillar	R/L 96227882-1	s 1.5	195.44
13 Reinf, Rocker	R/L 96206198-7	s 2.0	150.42
14 Plate, Reinf	R/L 94580036		3.06
15 Panel, Inner Quarter	R/L 96216554-3	s 6.5	333.95
16 Reinf, Rear Pillar	R/L 96206206-5	s 2.5	57.36
17 Panel, Inner Wheelhouse	R/L 96227894-3	s 4.5	184.66
18 Panel, Inr Frt Pillar	R/L 96227904-3	s 1.0	58.51
19 Panel, Inr Ctr Pillar	R/L 96206238-7	s 1.0	46.09
20 Panel, Inr Side Roof	R/L 96255321-0		138.49
21 Bracket, Headliner	R/L 96228435		4.79
22 Door Assy, Fuel	R 96206316	.3	44.62
23 Bumper, Fuel Door (2)	R 96246535		.49
#Included w/Fuel Door Assy			
24 Hinge, Fuel Door	R 96206145		8.70
25 Housing, Fuel Door	R 96216563		12.19
26 Latch, Fuel Door	R 96221407		6.20
27 Cable, Door Release	R 96206300		17.62
28 Panel, Inner Rocker	R 96228069	s 1.5	56.03
	L 96206053	s 1.5	60.84
29 Reinf, Lwr Dash	R 96206333		42.12
	L 96206482		43.54



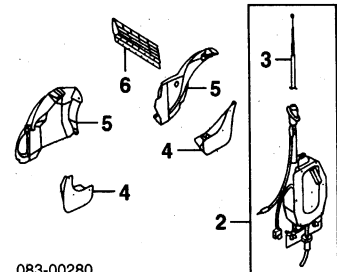
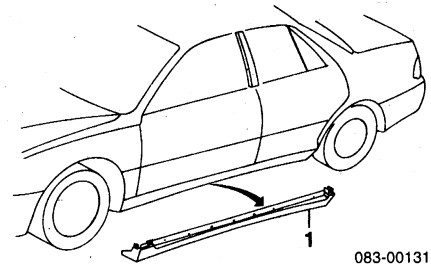
30 Panel, Shelf	96228438	209.29
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EXTERIOR TRIM

Refinish Rocker Moulding	R/L	1.0
R&I Rocker Moulding	R/L	.4

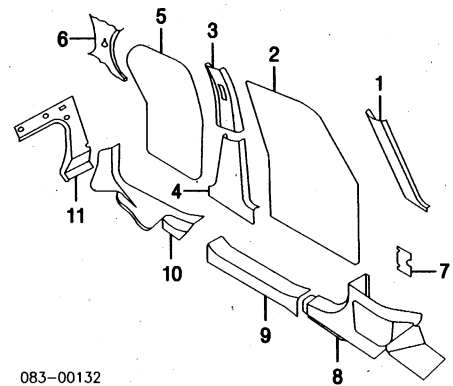
Illustration Located in Next Column

1 Moulding, Rocker	R/L 96205729-8	.4	113.02
2 Antenna Assy			
Power	96262576	.4	123.10
Manual	96393692	.4	30.76



3 Pole, Antenna			
Power	96258652	.2	23.07
Manual	96258115	.2	d20.95
#Included w/Antenna Assy			
4 Mudguard	R/L 96205734-3	.3	16.11
5 Shield, Splash	R 96234171	.4	16.13
	L 96234170	.4	13.84
6 Vent, Air	96207500		18.19

INTERIOR TRIM

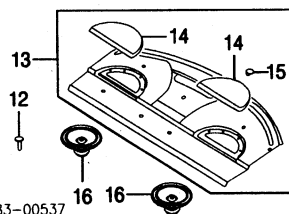


1 Garnish, Pillar-See Windshield Section			
2 Welt, Frt Door Opening			
Beige	R 96241032	.4	29.69
	L 96241030	.4	29.69
Gray	R 96241033	.4	29.69
	L 96241031	.4	29.69
3 Garnish, Upr Ctr Pillar	R/L 96250221-0	.4	18.93
4 Garnish, Lwr Ctr Pillar			
Beige	R 96274033	.4	16.98
	L 96274031	.4	16.98
Gray	R 96274034	.4	16.98
	L 96274032	.4	16.98
5 Welt, Rear Door Opening			
Beige	R 96329785	.4	28.19
	L 96329783	.4	28.19
Gray	R 96329786	.4	28.19
	L 96329784	.4	28.19
6 Trim, Upper	R/L 96250225-4	#3	18.05
#w/Rear Seat Removed			
7 Cap, Lower Pillar	R/L 96246371		.91
8 Panel, Cowl Side			
Beige	R 96240458	.3	5.34
	L 96255793	.3	5.19
Gray	R 96240459	.3	6.71
	L 96240457	.3	5.34
9 Plate, Frt Door Scuff			
Beige	R 96240466	.3	7.45
	L 96240464	.3	7.45
Gray	R 96240467	.3	7.45
	L 96240465	.3	7.45
10 Plate, Rear Door Scuff			
Beige	R 96240470	.3	8.25
	L 96240468	.3	8.25
Gray	R 96240471	.3	8.25
	L 96240469	.3	8.25
11 Trim, Brace	R/L 96241800-799		22.48

DAEWOO LEGANZA 1998-02

SIDE BODY Cont'd

INTERIOR TRIM Cont'd



083-00537

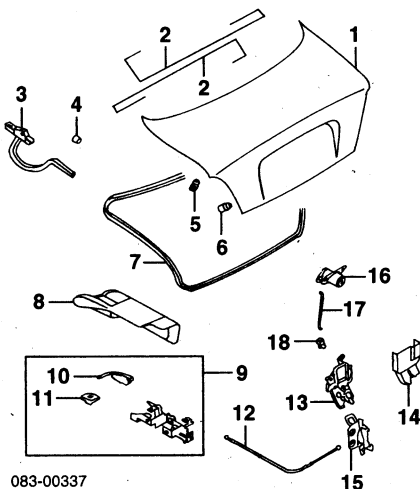
12 Retainer, Trim Panel (3)				
Beige	94530535		.35	
Gray	09409-07348		.35	
13 Panel Assy, Shelf Trim w/Child Seat Tether				
Beige	96342292	#.3	92.52	
Gray	96342293	#.3	92.52	
w/o Child Seat Tether	96240394	#.3	98.79	
Gray	96240395	#.3	98.79	
#w/Rear Seatback, One Side Rear Seat Bolster & One Quarter Pillar Trim Removed				
14 Grille, Speaker				
Beige	R 96240405	.2	9.85	
Gray	L 96240403	.2	9.85	
	R 96240404	.2	9.85	
	L 96240402	.2	9.85	
15 Plug, Panel				
Beige	R/L 94535725	.43		
Gray	R/L 94535724	.43		
#Included w/Shelf Trim Panel Assy				
16 Speaker, Rear				
To VIN 322393	R/L 96289434	.3	67.27	
From VIN 322394	R/L 96403541	.3	67.27	

LUGGAGE LID

Use Procedure Explanations 24 and 28 with the following text.

SHEET METAL

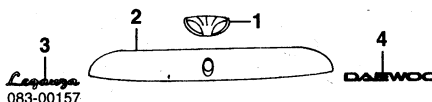
Refinish Luggage Lid	2.1
Add for Underside	1.0
Refinish Hinge	R/L .2
R&L Luggage Lid	.4



083-00337

1 Lid, Luggage	96403311	1.0	421.67	
2 Bar, Torsion	R/L 96205438-7	#.3	15.67	
#R&R Both .4				
3 Hinge, Lid	R/L 96205413-2	#.6	21.05	
#Includes R&R Torsion Bar				
4 Bumper, Hinge	R/L 96185310	.1	2.06	
5 Bumper, Front	R/L 96185994	.1	2.40	
6 Bumper, Rear	R/L 96301472	.1	1.89	
7 Weatherstrip, Lid	96206413	.4	23.84	
8 Trim, Lid Release	96205456		4.99	
9 Lever Assy, Release	96205450	.4	16.22	
10 Handle, Lid Release	96205453		3.62	
11 Handle, Fuel Release	96205455		1.89	
#Included w/Release Lever Assy				
12 Cable, Luggage Lid	96205427	.8	18.39	
13 Latch, Luggage Lid	96205446	.3	15.87	
14 Shield, Latch	96393702	1.95		
15 Striker, Latch	96303364	.2	9.99	
16 Cylinder, Lock	S6480034	.3	32.49	
17 Rod, Cylinder	96205595		2.83	
18 Clip, Rod	94530131		.43	

EXTERIOR TRIM



1 Emblem, Lid (Adhesive)	96211400	.2	9.00	
2 Trim, Lid	96205402	.3	59.79	
3 Nameplate (Adhesive)				
"Leganza"	96246111	.2	14.17	
"DAEWOO"	96190445	.2	15.50	

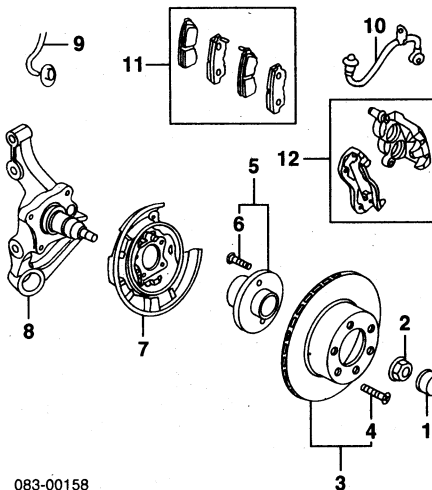
REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

R&L Suspension (One Side)	R/Lm	1.5	
O/H Suspension (Includes R&L)			
One Side	R/Lm	3.4	
Both Sides		6.4	
Check Rear Alignment	m	.5	
Add to Adjust Front Alignment	m	.8	
Bleed Brake System			
w/ABS	m	.6	
w/o ABS	m	.3	

NOTE 1: R&L/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

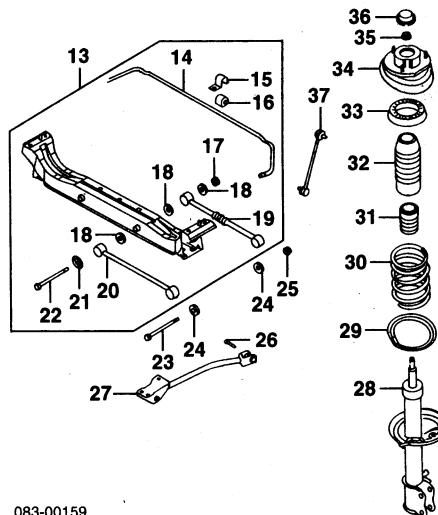


083-00158

1 Cap, Nut	R/L 96234207		1.68	
2 Nut, Hub	R/L 94515436		2.40	
3 Rotor Assy, Brake	R/L 96219485	m #.6	90.79	
#R&R Both 1.0				
4 Bolt, Rotor	R/L 94520093		.25	
#Included w/Brake Rotor Assy				
5 Hub Assy				
w/ABS	R/L 96219450	m #.9	138.49	
w/o ABS	R/L 96219448	m #.9	114.92	
#Includes R&R Brake Rotor, R&R Both 1.6				
6 Stud (a)	R/L 94330001	m	.42	
(a) Included w/Hub Assy				
7 Shield, Splash	R 96245189S	m #1.3	152.02	
	L 96245188S	m #1.3	152.02	
8 Knuckle				
w/ABS	R/L 96207582-1	m #1.3	155.13	
w/o ABS	R/L 96225872-1	m #1.3	117.21	
#R&R One Side Complete, Includes R&R Hub Assy & Brake Rotor Assy, R&R Both Sides 2.4				
9 Sensor, Rear ABS-See ABS/Brakes Section				
10 Hose, Brake	R 96335938	m #.3	23.99	
	L 96335937	m #.3	23.96	
#w/Brake Caliper Removed Deduct .2				
11 Pad Set, Brake	96253368	m #1.0	55.39	
#Deduct .5 w/Each Brake Caliper Removed				
12 Caliper, Brake	R/L 96289797-6	m #.5	141.57	
#w/Brake Rotor Removed Deduct .3, R&R Both .8				

Illustration Located in Next Column

13 Crossmember Assy, Rear	96243965	m	2.0	220.80
14 Bar, Stabilizer				
13mm	96244028	m #.9	38.66	
14mm	96207557	m #.9	38.66	
#Includes R&R Stabilizer Bushings, Clamps & Links, Not Included in O/H				
15 Clamp, Bushing	R/L 96213431	m #.3	1.39	



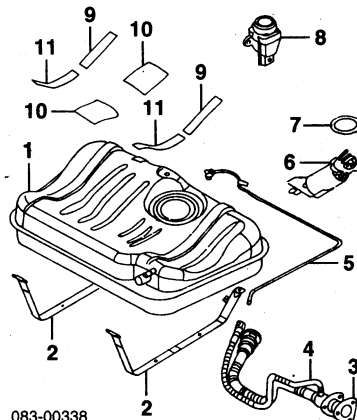
083-00159

16 Bushing, Bar				
13mm	R/L 96444940	m #.3	5.53	
14mm	R/L 96394034	m #.3	5.53	
#R&R One Side Complete				
17 Nut	R/L 94515064		.54	
18 Washer, Flat (3/Side)	R/L 94525122		.38	
19 Rod, Rear Lateral	R/L 96213142	m #.5	54.77	
20 Rod, Front Lateral	R/L 96213139	m #.5	48.82	
#R&R Both Sides .8, w/Knuckle Removed Deduct .2				
21 Cap, Lateral Rod	R/L 96225844		2.77	
22 Bolt, Lateral Rod	R/L 94500880		1.77	
#Included w/Rear Crossmember Assy				
23 Bolt, Knuckle	R/L 94500884		2.55	
24 Washer, Knuckle (2/Side)	R/L 94525119		.35	
25 Nut, Knuckle	R/L 94515064		.54	
26 Bolt, Trailing Arm	R/L 94501191		1.65	
27 Arm, Trailing	R/L 96207632-1	m #.5	40.64	
#R&R Both .8, w/Knuckle Removed Deduct .2				
28 Strut, Rear				
w/ABS	R/L 96299156-5	m #1.5	144.65	
w/o ABS	R/L 96299158-7	m #1.5	104.64	
#Order by Application				
29 Insulator, Lwr Spring	R/L 96207674	m #1.5	4.59	
30 Spring, Coil				
w/Elect Control Susp	R/L 96253389	m #1.5	d33.03	
w/o Elect Control Susp	R/L 96207619	m #1.5	36.74	
31 Bumper, Spring	R/L 96225882	m #1.5	19.53	
32 Boot, Dust	R/L 96225883	m #1.5	10.25	
33 Insulator, Up Spring	R/L 96207675	m #1.5	9.73	
34 Mount, Strut	R/L 96243959-8	m #1.5	44.98	
35 Nut, Strut	R/L 94515424	m #1.5	.69	
#R&R One Side Complete, w/Knuckle Removed Deduct .9				
36 Cap, Nut	R/L 96243975		1.39	
37 Link, Stabilizer Bar	R/L 96207628	m #.3	32.23	
#Included in R&R Stabilizer Bar, Not Included in O/H				

FUEL TANK

R&L Fuel Tank	1.4
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NOTE: R&L/R&R Does Not include drain and refill.



083-00338

1 Tank, Fuel	96255733	m	1.6	253.73
2 Strap, Fuel Tank	R/L 96184427-6			9.00
3 Seal, Fuel Filler Tube	96266267			1.82
4 Tube, Filler	96183702			228.99
5 Tube, Vapor	96255735			245.79
6 Pump, Fuel	96255734	m #1.0	220.11	
#Included in R&R Fuel Tank				
7 Retainer, Fuel Pump	96183169			5.02

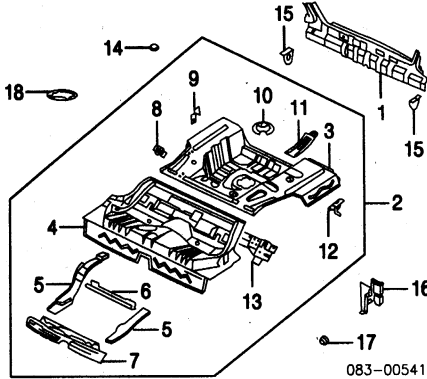
8 Switch, Fuel Cut-Off	96229200	42.49
9 Insulator, Front	R/L 96352422	1.95
10 Insulator, Center (2)	96352424	1.95
11 Insulator, Rear	R/L 96352423	2.20

REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

SHEET METAL

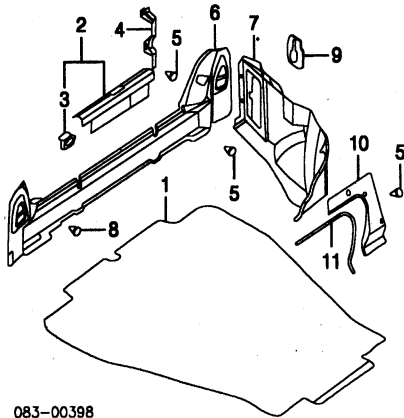
Refinish Rear Body Panel Assy	1.5
Add for Edge & Inside	.8



083-00541

1 Panel, Rear Body	96216566	#7.5	212.37
#Deduct 2.5 for Each Quarter Panel Removed, Deduction Includes Common Surfaces & Included Operations			
2 Pan Assy, Rear Floor	96227975	#12.0	581.73
3 Pan, Rear Floor	96227986	#12.0	404.74
#w/Rear Body Panel Removed, Deduct 1.5 for Each Inner Wheelhouse Panel Assy Removed			
4 Pan, Center Floor	96227981		318.56
5 Sidemember	R/L 96227999-8	s #7.5	207.27
#w/Rear Floor Pan Removed Deduct 2.5			
6 Xmb, Rear	96228019	2.0	34.94
7 Xmb, Front	96228016	2.0	62.31
8 Bracket, Cushion	R/L 96206071		2.40
9 Bracket, Canister	R 96206124		3.46
10 Stand, Spare Wheel	96206066		10.91
11 Hook, Towing	96227988		17.84
12 Hanger, Pipe	96206121		14.25
13 Reint, Floor	96225376	2.0	18.54
#Included w/Rear Floor Pan Assy			
14 Plug, Bolt Hole (2/Side)	R/L 94535740		.77
15 Hook, Tie-Down	R/L 96228061		8.30
16 Bracket, Jack	L 96228055		9.68
17 Plug, Hole	R/L 96244896		.26
18 Cover, Fuel Tank	96245793		10.45

INTERIOR TRIM



083-00398

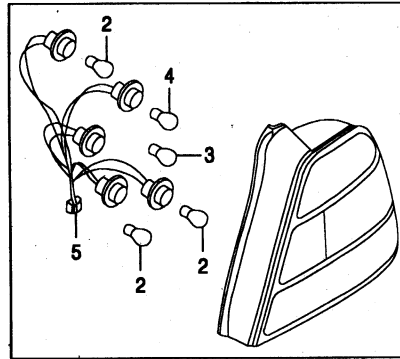
1 Lining, Floor Panel	96385864		51.09
2 Cover Assy, Rear Center Trim	96241801	.3	9.97
3 Clip, Rear Ctr Trim (4)	94530666		.97
#Included w/Rear Center Trim Cover Assy			
4 Bracket, Side Panel	R/L 96217756-5		6.09
5 Clip, Rear Trim (4/Side)	R/L 94530527		.35
6 Panel, Rear Trim	96241797	.3	46.92
7 Panel, Side Trim			
Right			
To VIN 210779	96241794	.4	52.28
From VIN 210780	96337242	.4	52.28
Left			
96337241		.4	52.28
#Order by Application			
8 Clip, Rear Trim Panel (9)	94530518		.43
9 Cover, Wheelhouse Brace	R/L 96236267-8		3.91

10 Trim, Wheelhouse Brace	R/L 96241800-799	22.48
11 Protector, Trim	R/L 96217758	8.22

REAR LAMPS

COMBINATION LAMP

R&I Combination Lamp Assy	R/L	.3
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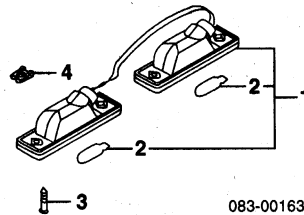


083-00399

1 Lamp Assy, Combination	R/L 96206581-0	.3	135.42
2 Bulb, Stop/Tail (3/Side)	R/L 94535574	#.2	2.77
3 Bulb, Back-Up	R/L 94535572	#.2	3.51
4 Bulb, Signal	R/L 94535571	#.2	3.40
5 Harness, Lamp	R/L 96283953		16.98
#Included w/Combination Lamp Assy			
#R&R One Side Complete			
6 Nut, Lamp (4/Side)	R/L 94515115		.25

LICENSE LAMP

R&I License Lamp Assy		.2
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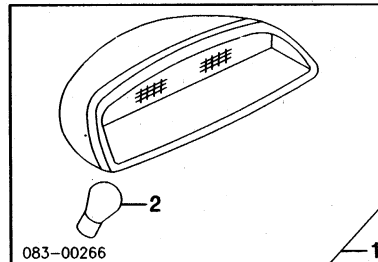


083-00163

1 Lamp Assy, License			
Beige	96387683	.2	32.30
Gray	96312748	.2	14.84
2 Bulb	R/L 94535587	.2	2.02
#Included w/License Lamp Assy			
3 Screw, Lamp (2/Side)	R/L 94520166		.25
4 Nut, Screw (2/Side)	R/L 94515254		.25

HIGH MOUNT STOP LAMP

R&I Stop Lamp Assy		.3
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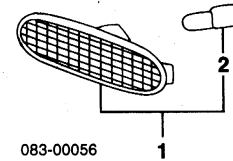


083-00266

1 Lamp Assy, Stop			
Beige	96387683	.3	32.30
Gray	96206648	.3	32.30
2 Bulb (a)	94535571		3.40
(a) Included w/Stop Lamp Assy			

SIDE MARKER LAMP

R&I Side Marker Lamp Assy	R/L	#.2
#Included in R&I/R&R or O/H Rear Bumper		



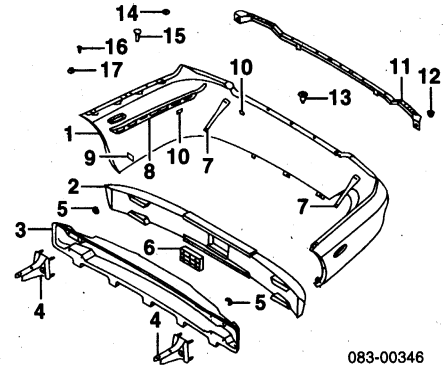
083-00056

1 Lamp Assy, Side Marker	R/L 96206654-3	#.2	14.65
#Included in R&I/R&R or O/H Rear Bumper			
2 Bulb	R/L 94535587	.2	2.02
#Included w/Side Marker Lamp Assy			

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

Refinish Rear Cover	2.0
R&I Bumper Cover	#1.2
#Includes R&I/R&R Rear Side Trim Panel	
O/H Rear Bumper Assy	#2.2
#Includes R&I/R&R Rear Side Trim Panel & Side Marker Lamp Assemblies	



083-00346

1 Cover, Bumper (P)	96460686	#1.8	270.85
(P) Paint to Match			
#Includes R&I/R&R Rear Side Trim Panel & Side Marker Lamp Assemblies			
2 Absorber, Impact	96205778	IOH	66.16
3 Bar, Reinforcement	96205780	#.2	187.74
#w/Bumper Cover Removed			
4 Mount, Bumper	R/L 96205783	#.2	51.83
#w/Bumper Cover & Reinforcement Bar Removed			
5 Nut, Mount (4/Side)	R/L 94515131		.25
6 Brkt, Impact Absorber	96205779		9.80
7 Brace, Bumper Cover	R/L 96242443		2.40
8 Bracket, Side	R/L 96205791-0		12.62
9 Nut, Lwr Side	R/L 94515250		.38
10 Retainer, Cover (4/Side)	R/L 94515232		.25
11 Bracket, Center	96205776		22.19
12 Nut, Bracket (2/Side)	R/L 94515102		.25
13 Clip, Center Cover (5)	94530624		.83
14 Nut, Side Bracket	R/L 94515341		.35
15 Bolt, Side Bracket	R/L 94501610		.75
16 Screw, Side Brkt (4/Side)	R/L 94520076		.25
17 Nut, Up, Side	R/L 94515252		.25